



## WELLS MANUFACTURING

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[www.wells-mfg.com](http://www.wells-mfg.com)

301



Model F14



Model F55



Model F85



Model F1725

## OWNER'S MANUAL

### STANDARD FRYERS

### COUNTERTOP MODELS

**F14**

**F49**

**F55**

**F67**

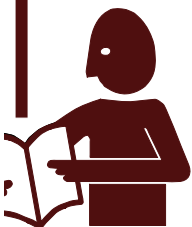
**F85 F1725**

Includes  
INSTALLATION USE  
& CARE  
EXPLODED VIEW  
PARTS LIST  
WIRING DIAGRAM

### IMPORTANT: DO NOT DISCARD THIS MANUAL

This manual is considered to be part of the appliance and is to be given to the OWNER or MANAGER of the restaurant, or to the person responsible for TRAINING OPERATORS of this appliance. Additional manuals are available from your WELLS DEALER.

**THIS MANUAL MUST BE READ AND UNDERSTOOD BY ALL PERSONS USING OR INSTALLING THIS APPLIANCE.** Contact your WELLS DEALER if you have any questions concerning installation, operation or maintenance of this equipment.



## LIMITED EQUIPMENT WARRANTY

Wells Manufacturing warranties new products to be free from defects in material and/or workmanship for a period of one [1] year from the date of original installation, except as noted below. Defects that occur as a result of normal use, within the time period and limitations defined in this warranty, will at Wells' discretion have the parts replaced or repaired by Wells or a Wells-authorized service agency.

### THIS WARRANTY IS SUBJECT TO ALL LISTED CONDITIONS.

Repairs performed under this warranty are to be performed by a Wells-authorized service agency. Wells will not be responsible for charges incurred or service performed by non-authorized repair agencies.

In all cases, the nearest Wells-authorized service agency must be used.

Wells will be responsible for normal labor charges incurred in the repair or replacement of a warrantied product within 50 miles (80.5 km) of an authorized service agency. Time and expense charges for anything beyond that distance will be the responsibility of the owner. All labor will need to be performed during regular service hours. Any overtime premium will be charged to the owner. For all shipments outside the U.S.A. and Canada, please see the International Warranty for specific details.

It is the responsibility of the owner to inspect and report any shipping damage claims, hidden or otherwise, promptly following delivery.

No mileage or travel charges will be honored on any equipment that is deemed portable. In general, equipment with a cord and plug weighing less than 50 lb. (22.7 kg) is considered portable and should be taken or shipped to the closest authorized service agency, transportation prepaid.

### CONTACT

Should you require any assistance regarding the operation or maintenance of any Wells equipment; write, phone, fax or email our service department. In all correspondence mention the model number and the serial number of your unit, as well as the voltage or type of gas you are using.

Business hours are 8:00 a.m. to 4:30 p.m. Central Standard Time  
 Telephone 314.678.6314  
 Fax 314.781.2714  
 Email customerservice@star-mfg.com  
 www.wells-mfg.com

## WARRANTY EXCLUSIONS

THE FOLLOWING WILL NOT BE COVERED UNDER WARRANTY.

- Any product which has not been installed, cleaned, maintained, or used in accordance with the directions published in the appropriate installation sheet and/or owner's manual as well as national and local codes, including incorrect gas or electrical connection. Wells is not liable for any unit which has been mishandled, abused, misapplied, subjected to chlorides, harsh chemicals, or caustic cleaners, damaged from exposure to hard water, modified by unauthorized personnel, damaged by flood, fire, or other acts of nature [or God], or which have an altered or missing serial number.
- Installation, labor, and job checkouts, calibration of heat controls, air and gas burner/bypass/pilot adjustments, gas or electrical system checks, voltage and phase conversions, cleaning of equipment, or seasoning of griddle surface.
- Replacement of fuses or resetting of circuit breakers, safety controls, or reset buttons.
- Replacement of broken or damaged glass components, quartz heating elements, and light bulbs.
- Labor charges for all removable parts in gas charbroilers and hotplates, including but not limited to burners, grates, and radiants.
- Any labor charges incurred by delays, waiting time, or operating restrictions that hinder a service technician's ability to perform service.
- Parts that fail or are damaged due to normal wear or labor for replacement of Items that can easily be replaced during a daily cleaning routine. such as but not limited to silicone belts, PTFE non-stick sheets, knobs, control labels, bulbs, fuses, quartz heating elements, baskets, racks, and grease drawers.
- Components that should be replaced when damaged or worn, but have been field-repaired instead [eg. field-welded fry pots].
- Any loss of business or profits.

### ADDITIONAL WARRANTIES

Specialty/chain specific versions may also have additional and/or extended warranties.

PRODUCTS	PARTS	LABOR
universal ventless hoods	2 years	1 year
canopy hoods	2 years	1 year
"Cook'n Hold" equipment [HW10, HWSMP, LLSC7, LLSC7WA, LLSC11, and LLSC11WA]	2 years	1 year
cast iron grates, burners, and burner shields	1 year	
original Wells parts sold to repair Wells equipment	90 days	
Service First	1 year	

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## INTRODUCTION

Thank You for purchasing this Wells Manufacturing appliance.

Proper installation, professional operation and consistent maintenance of this appliance will ensure that it gives you the very best performance and a long, economical service life.

This manual contains the information needed to properly install this appliance, and to use and care for the appliance in a manner which will ensure its optimum performance.

## SPECIFICATIONS

MODEL	VOLTS	AMPS	WATTS	POWER SUPPLY CORD
<b>F14</b>	120 VAC 1 $\emptyset$	15A	1.8KW	NEMA 5-15P
	208/240 VAC 1 $\emptyset$	16.4/18.8A	3.4/4.5KW	NEMA 6-30P
<b>F49</b>	208 VAC 1 $\emptyset$	22.1 A	4.6KW	NEMA 6-30P
	208/240 VAC 1 $\emptyset$	16.6/19.1A	3.5/4.6KW	
<b>F55</b>	208VAC 1 $\emptyset$	27.7A	5.75KW	NOT SUPPLIED
	240VAC 1 $\emptyset$	24.0A	5.75KW	
<b>F67</b>	208VAC 3 $\emptyset$	L1=38.3A L2=22.1A L3=22.1A	9.2KW	NOT SUPPLIED
	208/240VAC 3 $\emptyset$	L1=28.8/33.2A L2=16.6/19.2A L3=16.6/19.2A	6.9/9.2KW	
<b>F85</b>	208VAC 3 $\emptyset$	L1=31.9A L2=31.9A L3=31.9A	11.5KW	NOT SUPPLIED
	240VAC 3 $\emptyset$	L1=27.6A L2=27.6A L3=27.6A	11.5KW	
	480VAC 3 $\emptyset$	L1=13.8A L2=13.8A L3=13.8A	11.5KW	
<b>F1725</b>	208VAC 3 $\emptyset$	L1=47.8A L2=47.8A L3=47.8A	17.25KW	NOT SUPPLIED
	240VAC 3 $\emptyset$	L1=41.5A L2=41.5A L3=41.5A	17.25KW	

# FEATURES & OPERATING CONTROLS

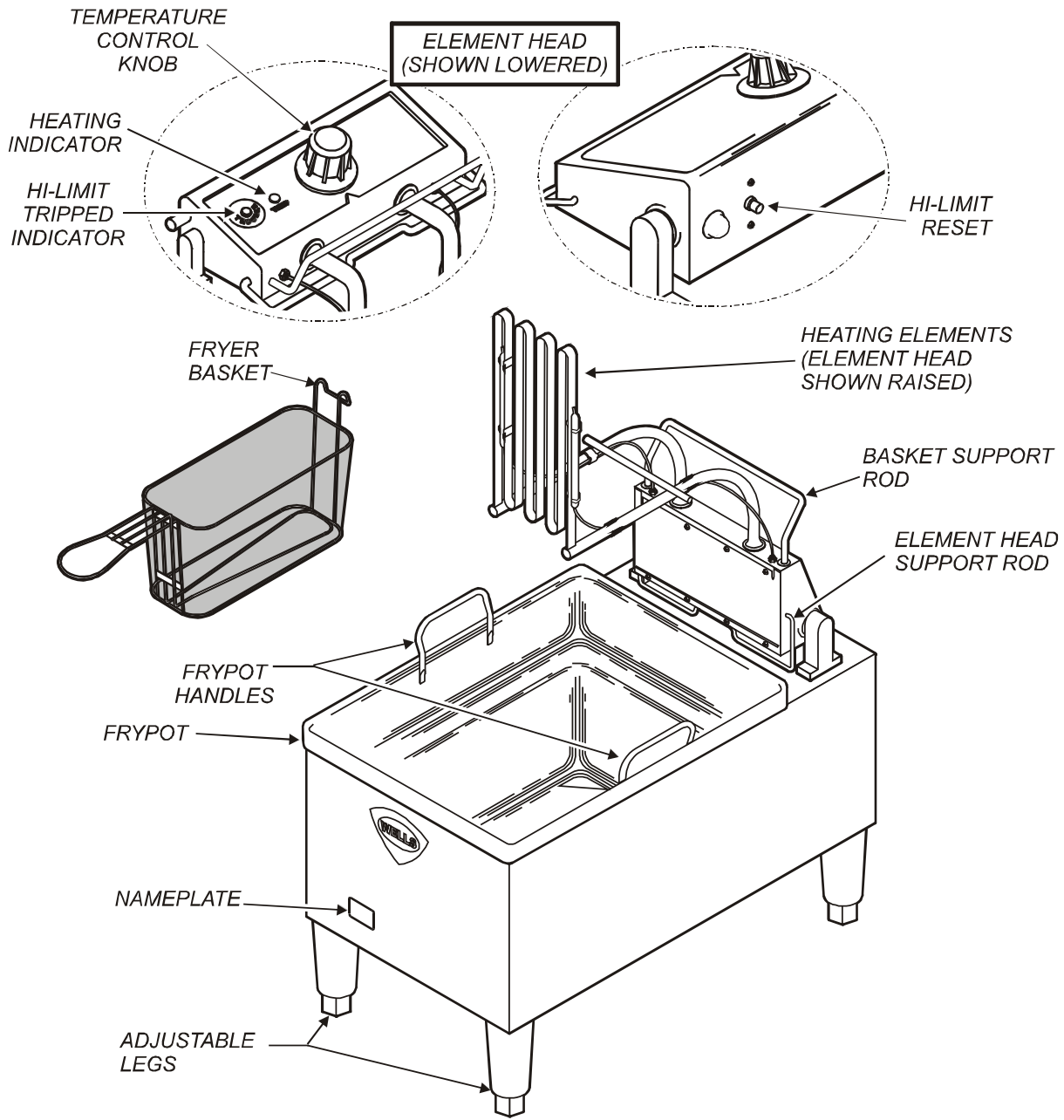


Fig. 1 Countertop Fryer Features & Operating Controls  
F55 Shown - Others are Similar

## PRECAUTIONS AND GENERAL INFORMATION



### **DANGER: SEVERE BURN HAZARD**

Contact with hot oil will cause severe burns. Always wear protective clothing and heat resistant gloves when operating the fryer or filtering the oil.



### **WARNING: ELECTRIC SHOCK HAZARD**

All servicing requiring access to non-insulated components must be performed by qualified service personnel. DO NOT open any access panel that requires the use of tools. Failure to heed this warning may result in severe electric shock.



### **WARNING: BURN HAZARD**

DO NOT allow water or ice to contact hot oil. DO NOT attempt to cool the oil with water or ice. The water will boil violently, causing hot oil to foam and splatter. Contact with splattering or foaming hot oil will cause severe burns.

This appliance is intended for use in commercial establishments only.

This appliance is intended to prepare food for human consumption. No other use is recommended or authorized by the manufacturer or its agents.

Operators of this appliance must be familiar with the appliance use, limitations and associated restrictions. Operating instructions must be read and understood by all persons using or installing this appliance.

Cleanliness of this appliance is essential to good sanitation. Read and follow all included cleaning instructions and schedules to ensure the safety of the food product.

Disconnect this appliance from electrical power before performing any maintenance or servicing.

DO NOT submerge this appliance in water. This appliance is not jet stream approved. Do not direct water jet or steam jet at this appliance, or at any control panel or wiring. Do not splash or pour water on, in or over any controls, control panel or wiring.

Exposed surfaces of this appliance can be hot to the touch and may cause burns.

The technical content of this manual, including any wiring diagrams, schematics, parts breakdown illustrations and/or adjustment procedures, is intended for use by qualified technical personnel.

Any procedure which requires the use of tools must be performed by a qualified technician.

This manual is considered to be a permanent part of the appliance. This manual and all supplied instructions, diagrams, schematics, parts breakdown illustrations, notices and labels must remain with the appliance if it is sold or moved to another location.

This appliance is made in the USA. Unless otherwise noted, this appliance has American sizes on all hardware.



### **CAUTION: BURN HAZARD**

Contact with hot oil may cause burns. DO NOT fill fryer beyond MAX OIL line on frypot.

For disposal of oil use only a container specifically designed for the disposal of hot oil. DO NOT fill hot oil disposal container beyond MAX OIL line.



### **CAUTION: RISK OF DAMAGE**

DO NOT connect or energize this appliance until all installation instructions are read and followed. Damage to the appliance will result if these instructions are not followed.




### **CAUTION: HOT SURFACE**

Exposed surfaces can be hot to the touch and may cause burns.

## AGENCY LISTING INFORMATION

This appliance conforms to NSF Standard 4 for sanitation only if installed in accordance with the supplied *Installation Instructions* and maintained according to the instructions in this manual.

This appliance is  Listed under UL File E6070 for 120V, 208V and 240V.



## INSTALLATION

### UNPACKING & INSPECTION

Carefully remove the appliance from the carton. Remove all protective plastic film, packing materials and accessories from the Appliance before connecting electrical power or otherwise performing any installation procedure.

Carefully read all instructions in this manual and the *Installation Instruction Sheet* packed with the appliance before starting any installation.

Read and understand all labels and diagrams attached to the appliance.

Carefully account for all components and accessories before discarding packing materials. Store all accessories in a convenient place for later use.

#### COMPONENTS

- 1 or 2 ea. FRYPOT
- 2 or 4 ea. FRY BASKETS
- 4 ea. ADJUSTABLE LEGS (except F14)
- 4 ea. RUBBER FEET (F14 only)

### SETUP

Setup the appliance only on a firm, level, non-combustible surface. Verify local codes for requirements. Concrete, tile, terrazzo or metal surfaces are recommended. Metal over combustible material may not meet code for non-combustible surfaces.

Install one adjustable leg at each corner of the fryer by screwing the leg into the fitting on the bottom. With a spirit level, check that the appliance is level front-to-back and side-to-side. Verify that the unit sits firmly ON ALL FOUR LEGS OR RUBBER FEET.

The lower portions of the legs are adjustable by turning; adjust as required to level the appliance. All four legs or rubber feet must be adjusted to firmly contact the counter in order to prevent tipping.

Refer to the *Installation Instruction Sheet* for required clearances. Maintain required clearances between the appliance and adjacent combustible surfaces.

Avoid storing flammable or combustible materials in, on or near the appliance.

**NOTE:** DO NOT discard the carton or other packing materials until you have inspected the appliance for hidden damage and tested it for proper operation. Refer to *SHIPPING DAMAGE CLAIM PROCEDURE* on the inside front cover of this manual.

#### IMPORTANT:

This installation must comply with all applicable Federal, Local and NFPA codes.

SCREW INTO CABINET  
MOUNTING HOLES



TURN TO  
ADJUST HEIGHT

Fig. 2 Adjustable Legs



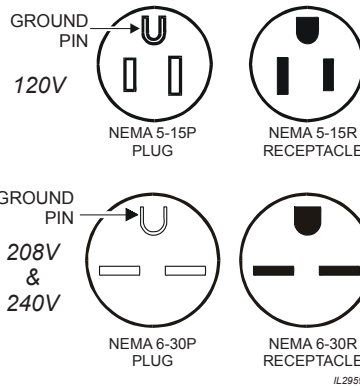
**WARNING: ELECTRIC SHOCK HAZARD**

All servicing requiring access to non-insulated electrical components must be performed by a factory authorized technician.  
DO NOT open any access panel which requires the use of tools. Failure to follow this warning can result in severe electrical shock.

**F14 and F49 FRYER ELECTRICAL INSTALLATION**

This fryer is equipped with a cord and plug, and requires a properly installed matching receptacle. Contact a licensed electrician to install an appropriate electric circuit and grounded receptacle.

*Fig. 3 Fryer Power Plug and Receptacle Configuration*



Be sure the TEMPERATURE CONTROL KNOB is turned to the OFF position, then plug the POWER CORD into the proper receptacle.

**F55, F67 and F85 FRYER ELECTRICAL INSTALLATION**

These fryers must be connected directly to the electric circuit. Conduit and strain relief must be provided by the electrician. Refer to fryer nameplate for circuit voltage and amperage requirements.

Raise the element head, remove the frypot and the cover at the rear of the fryer to gain access to the terminal block. The electrical inlet is provided by a knock-out in the rear panel.

If an equipment shutdown interface is required by local fire code, the flame sensor terminal block may be accessed by removing the back panel. Replace the jumper of the terminal block with wiring to a normally closed contact of the building fire management system. DO NOT connect power to the flame sensor terminal block. Wiring and contacts must be capable of handling 20 amps.

F67 and F85 fryers are shipped from the factory wired for three phase. Refer to included wiring diagram for conversion to single phase operation.



**CAUTION: RISK OF DAMAGE**

DO NOT connect or energize this appliance until all installation instructions are read and followed. Damage to the appliance will result if these instructions are not followed.



**CAUTION: ELECTRIC SHOCK HAZARD**

The ground pin of the power cord plug is part of a system designed to protect you from electric shock in the event of equipment damage.

DO NOT cut the ground pin from the power cord plug in order to fit an existing receptacle;

DO NOT twist a blade of the power cord plug in order to fit an existing receptacle.

Contact a licensed electrician to install an appropriate electrical circuit and receptacle.



**CAUTION: ELECTRIC SHOCK HAZARD**

The ground lug of F55, F67 and F85 fryers must be connected to a suitable building electric ground.

**IMPORTANT:**  
Damage due to being connected to the wrong voltage or phase is NOT covered by warranty.

## OPERATION

**DANGER**

### DANGER: BURN HAZARD

Contact with hot oil will cause severe burns.

Always wear protective clothing and heat resistant gloves when operating the fryer.



### CAUTION: HOT SURFACE

Exposed surfaces can be hot to the touch and may cause burns.

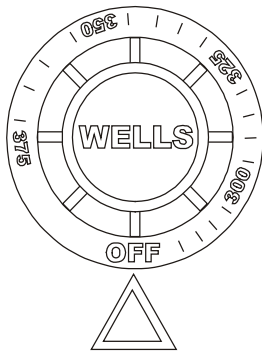


Fig. 3 Temperature Control Knob (F67)

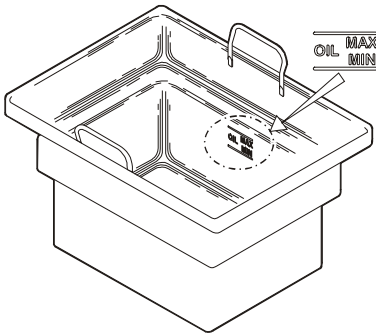


Fig. 4 Oil Level Marking

**NOTE:** If the oil temperature exceeds 440°F, the hi-limit safety will shut down the unit, and light the red **TROUBLE** light. To reset: Allow the oil to cool, then press the red button on the back of the element head until it “clicks” and stays in. If tripping persists, see Troubleshooting Suggestions, page 9.

### NORMAL OPERATION

- Be sure the TEMPERATURE CONTROL KNOB is turned to **OFF**.
  - Lower the ELEMENT HEAD into the frypot by pushing back on the BASKET SUPPORT ROD, raising the ELEMENT HEAD SUPPORT ROD, then carefully lowering the elements.
- Fill the FRYPOT with commercial-grade liquid shortening to the MIN OIL line.

Capacity:	F14	14 pounds
	F49, F55	15 pounds
	F67, F85	30 pounds (15 pounds per frypot)

**IMPORTANT:** DO NOT overfill the frypot. Cold oil will expand as it heats. Adding too much oil will allow the frypot to overflow during operation.

For best results, always use top grade commercial shortening made specially for frying. Maintain proper oil level in frypot during operation.

- Turn the TEMPERATURE CONTROL KNOB to the desired temperature. The HEAT INDICATOR will glow. When the oil reaches the desired temperature, the heat indicator will go out. The heat indicator will go off and on during operation as the thermostat cycles to maintain temperature.

For best results: **DO NOT** set temperature control to a temperature setting higher than is required for the food product.
- Load either or both baskets no more than 1/2 full with food product.
  - DO NOT overload fry baskets. For best results, load baskets uniformly to half full.
  - Using the basket handle, lower the baskets into the hot oil.
  - When food is cooked, lift the basket out of the oil by the handle. Hang the baskets on the BASKET SUPPORT ROD to drain.
- When the heat indicator light cycles off, the fryer is ready to cook the next load.
- Reduce temperature control to 225°F during idle periods to save power and extend the life of the oil. The fryer will return to operating temperature in just a few minutes when needed.
- Keep the fryer clean at all times. Rinse baskets frequently, and dry thoroughly, in order to prevent oil contamination.
- Drain the frypot completely after use. Filter the oil daily, or more often during heavy use.



## CLEANING INSTRUCTIONS



### DANGER: BURN HAZARD

Contact with hot oil will cause severe burns. Allow the fryer to cool before cleaning. Always wear protective clothing and heat resistant gloves when cleaning the fryer.

### PREPARATION

Turn temperature control to *OFF*  
Allow fryer to cool completely before cleaning  
Unplug fryer from receptacle before cleaning

### FREQUENCY

Daily, or as needed

### TOOLS

Mild Detergent, Non-abrasive cleanser  
Soft Cloth or Sponge, Plastic Scouring Pad  
Container for disposal of used oil.



### CAUTION: ELECTRIC SHOCK HAZARD

Disconnect fryer from electric power before cleaning.



### CAUTION: BURN HAZARD

Allow fryer to cool completely before cleaning.



### CAUTION: ELECTRIC SHOCK HAZARD

Do not submerge fryer in water.

## CLEANING

1. Turn temperature control to OFF. Unplug the fryer.
2. Remove fry baskets, then swing the element head up and out of the frypot.  
**NOTE:** The element support rod is spring-loaded. When the element head is raised, the support rod will automatically swing into position to keep the element head raised.
3. Allow the oil to cool to a safe temperature (120°F or less). Carefully remove the frypot: wearing heat-resistant gloves, lift the frypot by the handles. Drain the oil into a suitable container.
4. Frypot and baskets may be washed in a dishwasher, or with warm water and mild detergent. Rinse thoroughly and dry completely.
5. Wipe/brush all crumbs, breading and cooking debris from elements. Pay particular attention to the area between the element and the thermobulbs. Be careful that the capillary tubes of the thermobulbs are not moved or damaged during cleaning.
6. Keep all exterior surfaces free from splashed grease by wiping with a clean cloth dampened with warm water and mild detergent. A non-abrasive detergent and plastic scouring pad may be used for stubborn deposits.

**IMPORTANT:** DO NOT use steel wool or abrasive cleansers as these will damage the surface finish.

**IMPORTANT:** DO NOT submerge fryer in water. DO NOT spill or pour water into controls, control panel or wiring. Damage to internal components will occur.

7. Be certain frypot is completely dry, then reinstall in fryer.
  - a. Be sure the TEMPERATURE CONTROL KNOB is turned to *OFF*, then plug unit into receptacle.
  - b. Lower the ELEMENT HEAD into the frypot by pushing back on the ELEMENT LIFTING HANDLE, raising the SUPPORT ROD, then carefully lowering the elements.
  - c. Add new or filtered oil to the MIN OIL line in frypot

Procedure is complete.

**IMPORTANT:** DO NOT spill or pour water into controls, control panel or wiring.

**DO NOT** submerge fryer in water. Damage to internal components will occur. Damage to internal components from water damage is **not** covered by warranty.

**IMPORTANT:** DO NOT use steel wool or abrasive cleansers for cleaning the fryer cabinet or frypot.

To remove carbonization from frypot and element, see *PERIODIC CLEANING* on page 10.

**IMPORTANT:** Nickel plated frypot must be dried completely in order to prevent rusting, and to eliminate water contamination of the cooking oil.

## DISPOSAL OF USED OIL



### DANGER: BURN HAZARD

Contact with hot oil will cause severe burns. Allow the fryer to cool before cleaning. Always wear protective clothing and heat resistant gloves when handling hot oil.

<b>PREPARATION</b>	Turn temperature control to <i>OFF</i> Allow fryer to cool completely before draining
<b>FREQUENCY</b>	Daily, or as needed
<b>TOOLS</b>	Container for disposal of used oil.



### CAUTION: BURN HAZARD

Allow fryer to cool completely before draining.

## OIL DISPOSAL

1. Turn temperature control to OFF.
2. Allow the oil to cool to a safe temperature (120°F or 50°C).
3. Raise the element head and lift the frypot out of the fryer by the frypot handles.
4. Dispose of the used oil in an approved oil disposal receptacle, or filter the oil for reuse.
5. Wipe the frypot and reinstall in the fryer.

Procedure is complete.



### CAUTION: SLIP AND FALL HAZARD

Clean up oil spills immediately. Slipping in oil can cause injury.



### CAUTION: HEALTH HAZARD

Clean up oil spills immediately. Oil provides an environment for the growth of bacteria, which presents a health hazard.

## TROUBLESHOOTING SUGGESTIONS

DESCRIPTION	POSSIBLE PROBLEM	SUGGESTED REMEDY
Fryer will not heat	Not plugged in or circuit breaker tripped	Plug into proper receptacle Reset circuit breaker
	Temperature control knob not set to desired temperature	Set to desired temperature
	Hi-limit safety tripped	Clean element <sup>1</sup> , reset hi-limit
	Damaged internal component	Contact Wells Authorized Service Agency for repairs
Fryer will not maintain temperature	Temperature control thermostat thermobulb contaminated with cooking debris	Clean element <sup>2</sup>
	Damaged internal component	Contact Wells Authorized Service Agency for repairs
Fryer leaks oil	Damaged frypot	Contact Wells Authorized Service Agency for repairs
Element head will not raise, will not stay in the up position, or will not lower	Frypot out of position, or has excess cooking debris in bottom	Check frypot for position Clean frypot
	Damaged hinge bracket or support rod	Contact Wells Authorized Service Agency for repairs

- <sup>1</sup> The hi-limit safety is designed to shut down the fryer if the oil temperature exceeds 440°F. A build-up of cooking debris between the heating element and the thermobulb of the hi-limit safety will cause the hi-limit to trip prematurely. Clean the element so that oil may circulate freely between the element and the thermobulb. Reset the safety by pressing the red button on the basket of the element head.
- <sup>2</sup> A build-up of cooking debris between the heating element and the thermobulb temperature control thermostat will cause inconsistent temperatures. Clean the element so that oil may circulate freely between the element and the thermobulb.

## MAINTENANCE

Periodic cleaning is necessary to remove carbonization from the elements and frypot.

Frypot may be cleaned by the method described at right, or with a commercial frypot cleaner. Be sure to follow the manufacturer's directions.

Before cleaning, ALWAYS:

- Unplug the fryer and allow to cool.
- Drain the oil and wipe out the frypot.

### PERIODIC CLEANING

Add 1/2 cup of granulated dishwasher detergent to frypot. Fill with water to the MAX OIL line.

Lower the element into the frypot and set the control knob to 225°F

Boil the mixture for five minutes. Turn the control knob to OFF. Allow the mixture to set in the frypot overnight.

After the soak period, raise the elements and remove any remaining carbonization with a stiff bristle brush. Be careful that the capillary tubes of the thermobulbs are not moved or damaged during cleaning.

Drain the frypot and wash with warm water and mild detergent.

Reinstall the frypot in the fryer. Add 1 quart of vinegar, then fill to the MAX OIL line with cold water.

Lower the elements into the vinegar solution. Allow to set for 15 minutes.

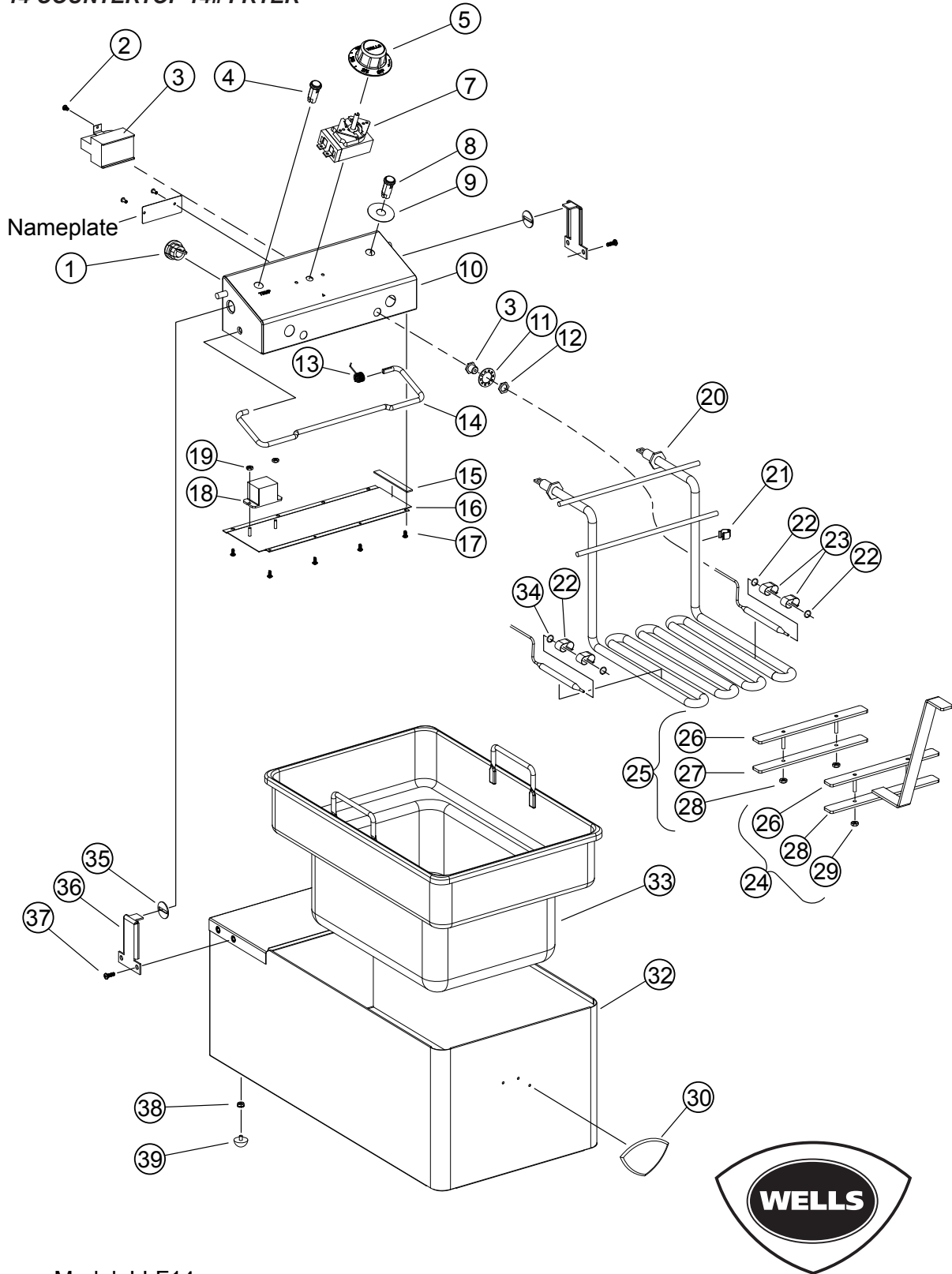
Drain the frypot and rinse with clean water. Dry the frypot and elements thoroughly before returning the fryer to operation.

**IMPORTANT:** Nickel plated frypot must be dried completely in order to prevent rusting, and to eliminate water contamination of the cooking oil.



# EXPLODED VIEW: F14

## F14 COUNTERTOP 14# FRYER



Model: LLF14  
14LB Electric Fryer

SK2953 Rev. - 1/26/2016

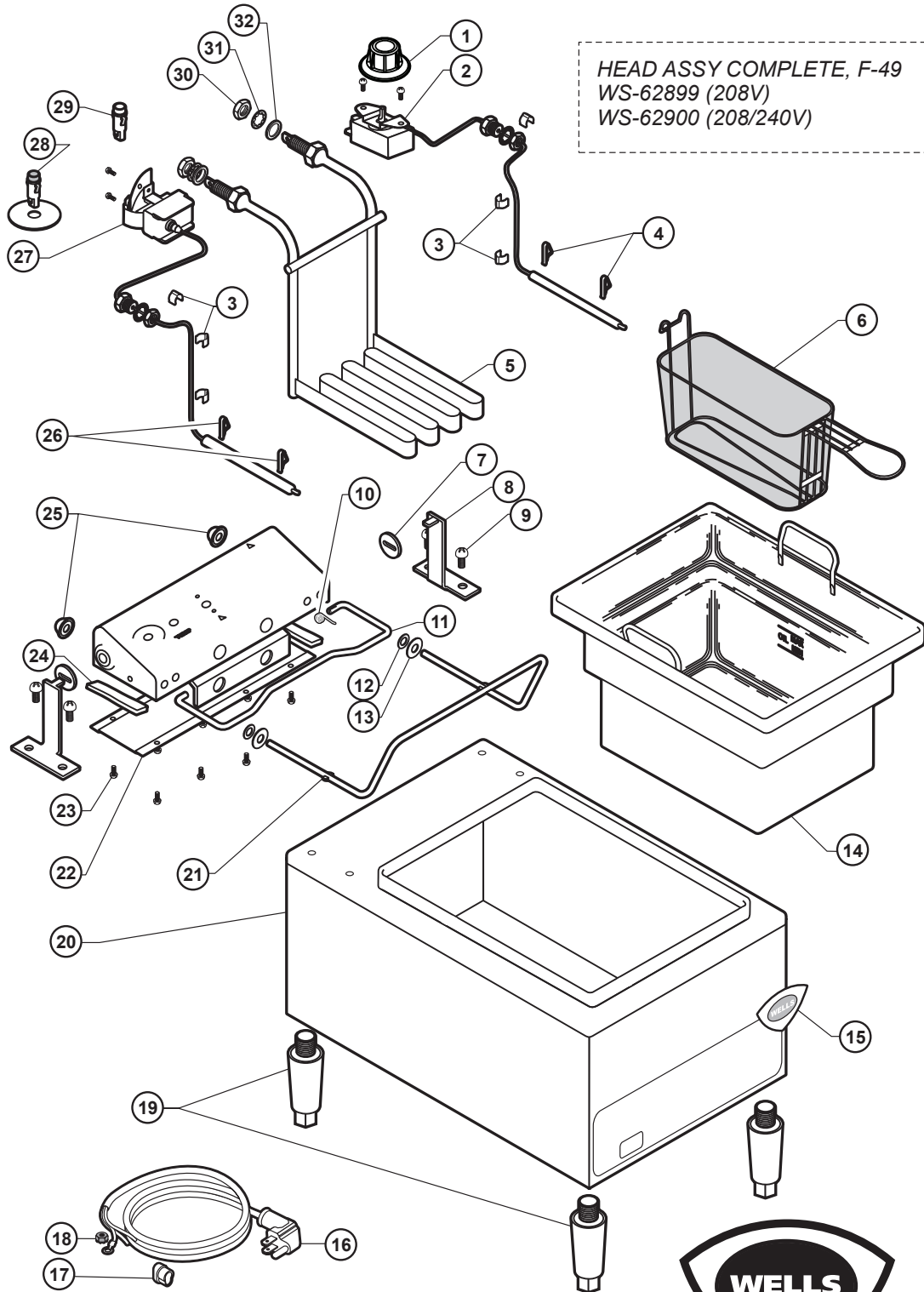


2M-307588 Owner's Manual Countertop Standard Electric Fryers

Model: LLF14 Countertop Electric Fryer				
Fig. No	Part Number	Quantity	Description	Application
1	2K-Y2968	1	BUSHING - HEYCO 7W-2	
2	2C-33922	2	SCREW 6-32X1/4 PH PAN TAP	
3	2T-38656	1	THERMO SAFETY-MANUAL,440F	
4	2J-30516	1	LIGHT SIGNAL AMBER M3938P	
5	2R-34066	1	KNOB ASSEMBLY	
7	2T-30133	1	THERMO CTRL	
8	2J-31157	1	LIGHT SIGNAL RED M3938PR	
9	2M-34653	1	LABEL SAFETY RESET	
10	E7-WL0036	1	BOX, CONTROL ASSY LLF-14	
11	2C-45829	2	WASHER LOCK 5/8 ID INT SE	
12	2C-307295	2	NUT 1/4NPT	
13	2P-32428	1	SPRING SPRT ROD,F856-208	
14	2A-32427	1	ROD SUPPORT SHORT HEAD	
15	2I-35747	2	GASKET DRWR RWS CLOSED CE	
16	DD-307336	1	COVER CONTROL BOX W/RELAY	
17	2C-33935	8	SCREW 6ABX5/16 PH PAN SMS	
18	2E-307333	1	RELAY 120VAC 30A	120V
	WS-Z21128		RELAY SERVICE KIT	208/240V
19	2C-32175	2	NUT 6-32 HEX MS THREAD NI	
20	2N-45725UL	1	ELEM 120V FRYER LLF14	120V
	2N-45729UL		ELEM 240V FRYER LLF14	208/240V
21	2C-38667	6	CLAMP CAPILLARY FLOOR FRY	
22	2B-30792	2	RING WIRE SS .37 ID	
23	2C-45777	4	CLAMP BULB LLF-14	
24	DD-45783	1	HANDLE ELEM LIFT ASSY LLF	
25	DD-65784	1	CLAMP KIT ELEM REAR	
26	E7-45787	2	UPPER CLAMP LLF-14	
27	E7-45784	1	LOWER CLAMP LLF-14	
28	2C-35455	4	NUT 8-32 HEX MS SS	
29	2A-45783	1	HANDLE ASSY LLF-14	
30	2M-300534	1	TRADEMARK DOMED LABEL	
31	2C-8477	3	CLIP .125 PO STL PHOS	
32	E7-45765	1	SHELL ASSY	
33	2D-301344	1	POT ASSY - F SERIES FRYER	
34	2B-35637	2	RING WIRE SS .25 ID	
35	E7-33436	2	WASHER SLOTTED PIVOT BRKT	
36	E7-45767	2	BRKT HEAD PIVOT LLF-14	
37	2C-33890	4	SCREW 12-24X3/4PH PAN ROL	
38	2C-31053	4	NUT 8-32 KEPS MS NICKEL	
39	2A-45728	4	FOOT RUBBER LLW LLF	
NI	2M-307306	1	DIA WIR LLF14 120-240V	
NI	E7-307360	1	CORD SET LLF-14 120V	120V
	2E-35259		CORD SET 250V 30A 12G 6-3	208/240V
NI	2B-45731	2	BASKET FRYER LLF14	

# EXPLODED VIEW: F49

## F49 COUNTERTOP SINGLE-HEAD FRYER



Model: F49  
COUNTERTOP SINGLE HEAD FRYER

PL301

IL1865 Rev. A 8/17/09



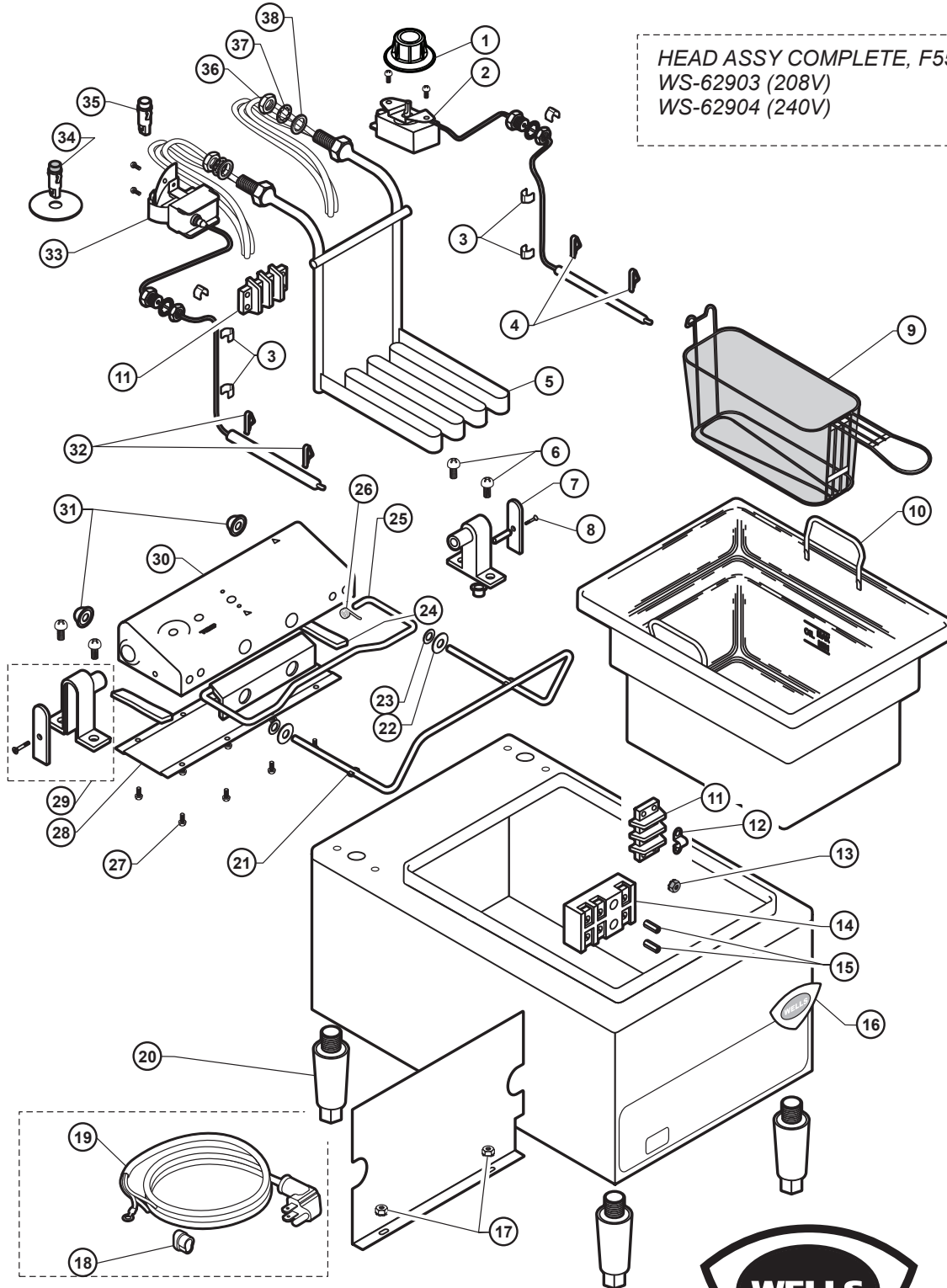
2M-307588 Owner's Manual Countertop Standard Electric Fryers



F49 COUNTERTOP SINGLE-HEAD FRYER			Part of Head Assy
Fig No.	Part Number	Description	
1	2R-34066	KNOB CONTROL ASSY	X
2	2T-30133	THERMO CTRL	X
3	2C-30157	CLIP CAPILLARY	X
4	2C-43665	CLAMP THERMO BULB F49	X
5	2N-42891UL	ELEM 208V 4600W	X
	2N-42892UL	ELEM 240V 4600W	X
6	2B-43688	BASKET WIRE TWIN	
	2B-43689	BASKET WIRE SINGLE FULL	
7	E7-33436	WASHER SLOTTED PIVOT BRKT	
8	E7-33435	BRKT PIVOT F49	
9	2C-33890	SCREW 12-24X3/4PH PAN ROL	
10	2P-32428	SPRING SUPPORT ROD	X
11	2A-32427	ROD SUPPORT SHORT HEAD	X
12	2C-31208	WASHER NEOPRENE BASKET	X
13	2C-31207	WASHER FLAT SS BASKET ROD	X
14	2D-301344	POT ASSY - F SERIES FRYER	
15	2M-300534	TRADEMARK DOMED LABEL	
16	2E-35259	CORD SET 250V 30A 12G 6-30P	X
17	2K-45788	STRAIN RELIEF SR7W-2 LLF	X
18	2C-35736	NUT 8-32 HEX KEPS MS GREEN	
19	2R-Y5092	FEET ADJ 4GRAY 3/8-16 PK, PLASTIC	
	2A-Z0314	FEET ADJ METAL 4IN	
20	DD-34206	SHELL ASSY F49	
21	WS-51206	BASKET ROD	X
22	E7-35028	COVER CONTROL BOX F49	X
23	2C-35566	SCREW 6-32X1/4 PH TR HD	X
24	2I-35747	GASKET DRWR RWS CLOSED CE	X
25	2P-34452	CAP PUSH ON TYPE BASKET	X
26	2C-49689	CLAMP BULB SS F49RT	X
27	WS-58656	HI-LIMIT MAN RESET 440°F	X
28	2J-31157	LIGHT SIGNAL RED	X
29	2J-30516	LIGHT SIGNAL AMBER	X
30	2C-30172	NUT 7/8-14 HEX	X
31	2C-30176	WASHER LOCK FTG TUBE FRAM	X
32	2I-Z12311	GASKET-FIBER WASHER	X
NI	WS-62899	HEAD ASSY F49 208V	
NI	WS-62900	HEAD ASSY F49 208/240	
NI	WS-Z21128	RELAY SERVICE KIT	

# EXPLODED VIEW: F55

## F55 COUNTERTOP SINGLE-HEAD FRYER



HEAD ASSY COMPLETE, F55  
WS-62903 (208V)  
WS-62904 (240V)

Model: F55  
COUNTERTOP SINGLE HEAD FRYER

PL301



IL1865 Rev. A 8/17/09

2M-307588 Owner's Manual Countertop Standard Electric Fryers

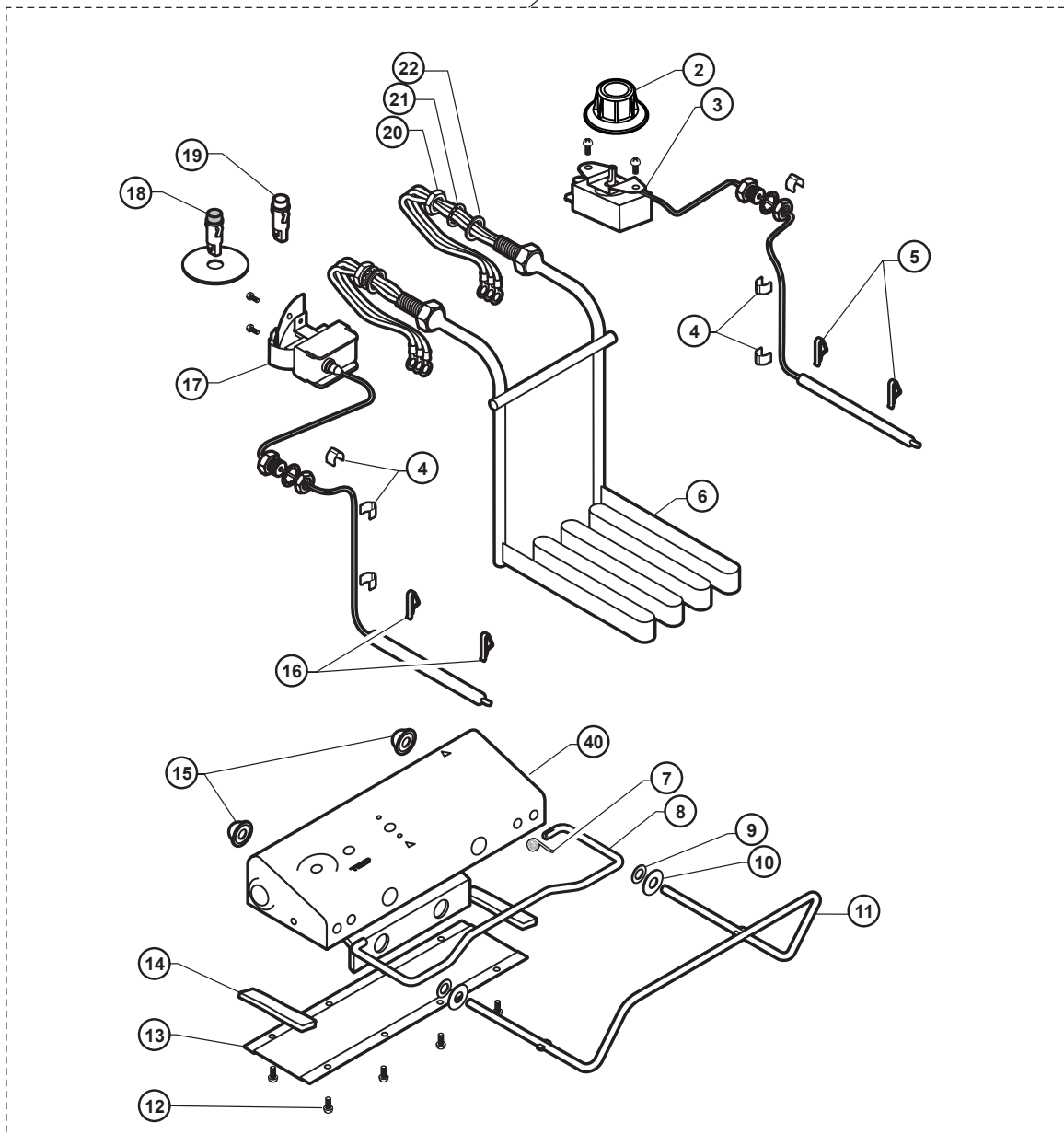
<b>F55 COUNTERTOP SINGLE-HEAD FRYER</b>		
<b>Fig No.</b>	<b>Part Number</b>	<b>Description</b>
1	2R-35511	KNOB CONTROL ASSY SP-715
2	WS-55510	TEHRMO CTRL FRYER
3	2C-30157	CLIP CAPILLARY
4	2C-49689	CLAMP BULB SS
5	2N-42842UL	ELEM 208V 5750W
	2N-42866UL	ELEM 240V 5750W
6	2C-33890	SCREW 12-24X3/4PH PAN ROL
7	2A-32806	COVER PIVOT BRKT TUMBLED
8	2C-31717	SCREW 8-32X7/8 PH FL ROLO
9	2B-43688	BASKET WIRE TWIN
9	2B-43689	BASKET WIRE F55 SINGLE
10	2D-301344	POT ASSY - F SERIES FRYER
11	2E-33068	TERM BLOCK FLAME SENSOR
12	2E-34005	JUMPER FLAME SENSOR TERM
13	2C-35736	NUT 8-32 HEX KEPS MS GREEN
14	WS-50131	TERM BLK KIT-3 POLE .85AMP
15	2C-41974	NUT 8-32 HEX 7/8 LONG ALU
16	2M-300534	TRADEMARK DOMED LABEL
17	2C-31053	NUT 8-32 KEPS MS NICKEL
18	2K-45788	STRAIN RELIEF`
19	DD-74897	CORD ASSY 6-50 3W 250V
20	2R-Y5092	FEET ADJ 4" GRAY 3/8-16, PLASTIC
	2A-Z0314	FEET ADJ METAL 4"
21	WS-51206	BASKET ROD
22	2C-31207	WASHER FLAT SS BAXKET ROD
23	2C-31208	WASHER NEOPRENE BASKET ROD
24	2I-35747	GASKET DRWR RWS CLOSED CE
25	WS-52427	ROD SUPPORT SHORT HEAD
26	2P-32428	SPRING SUPPORT ROD
27	2C-35566	SCREW 6-32X1/4 PH TR HD
28	E7-35028	COVER CONTROL BOX WO/SAF
29	WS-50183	HINGE BRACKET END
30	DD-304644	SWITCH LIQUID LEVEL HDWN
31	2P-34452	CAP PUSH ON TYPE BASKET
32	2C-49689	CLAMP BULB SS
33	WS-58656	HI-LIMIT MAN RESET 440F
34	2J-31157	LIGHT SIGNAL RED
35	2J-30516	LIGHT SIGNAL AMBER
36	2C-30172	NUT 7/8-14 HEX
37	2C-30176	WASHER LOCK FTG TUBE FRAM
38	2I-Z12311	GASKET -FIBER WASHER
NI	WS-62903	HEAD ASSY F55 208V
NI	WS-62904	HEAD ASSY F55 240V
NI	WS-Z21128	RELAY SERVICE KIT

# EXPLODED VIEW: F67

## F67 COUNTERTOP DUAL-HEAD FRYER - FRY HEAD COMPONENTS

NOTE: Unit has two identical fryer heads. Only one is shown

- 1 HEAD ASSY COMPLETE, F67  
WS-62915 (208V)  
WS-62916 (208-240V)



Model: F67  
COUNTERTOP DUAL-HEAD FRYER - FRY HEAD COMPONENTS

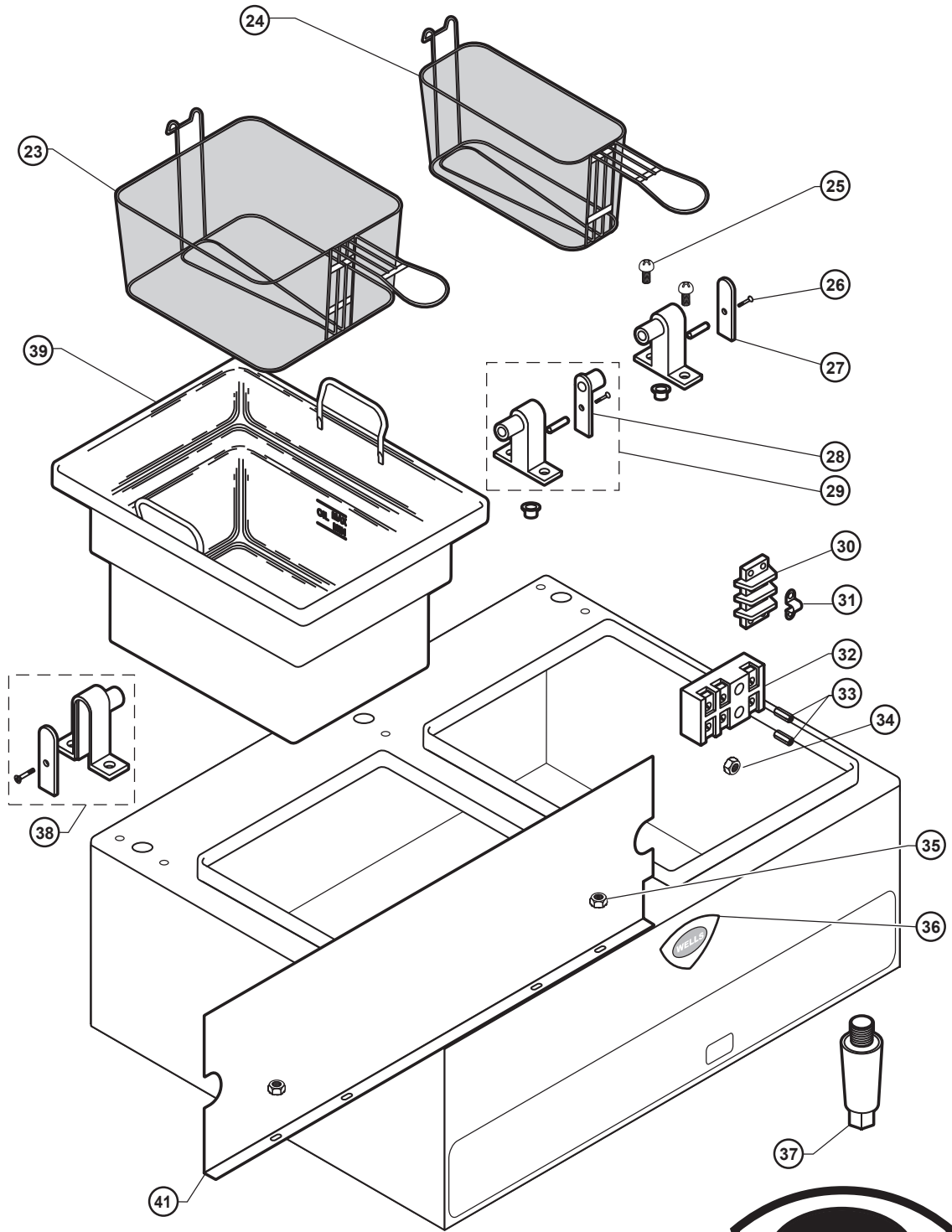
PL301



IL1867 Rev. B 12/2/14

2M-307588 Owner's Manual Countertop Standard Electric Fryers

F67 COUNTERTOP DUAL-HEAD FRYER - CABINET COMPONENTS



2M-307588 Owner's Manual Countertop Standard Electric Fryers

Model: F67  
COUNTERTOP DUAL-HEAD FRYER - CABINET COMPONENTS

PL301



IL1868 Rev. C 12/09/14

## PARTS LIST: F67

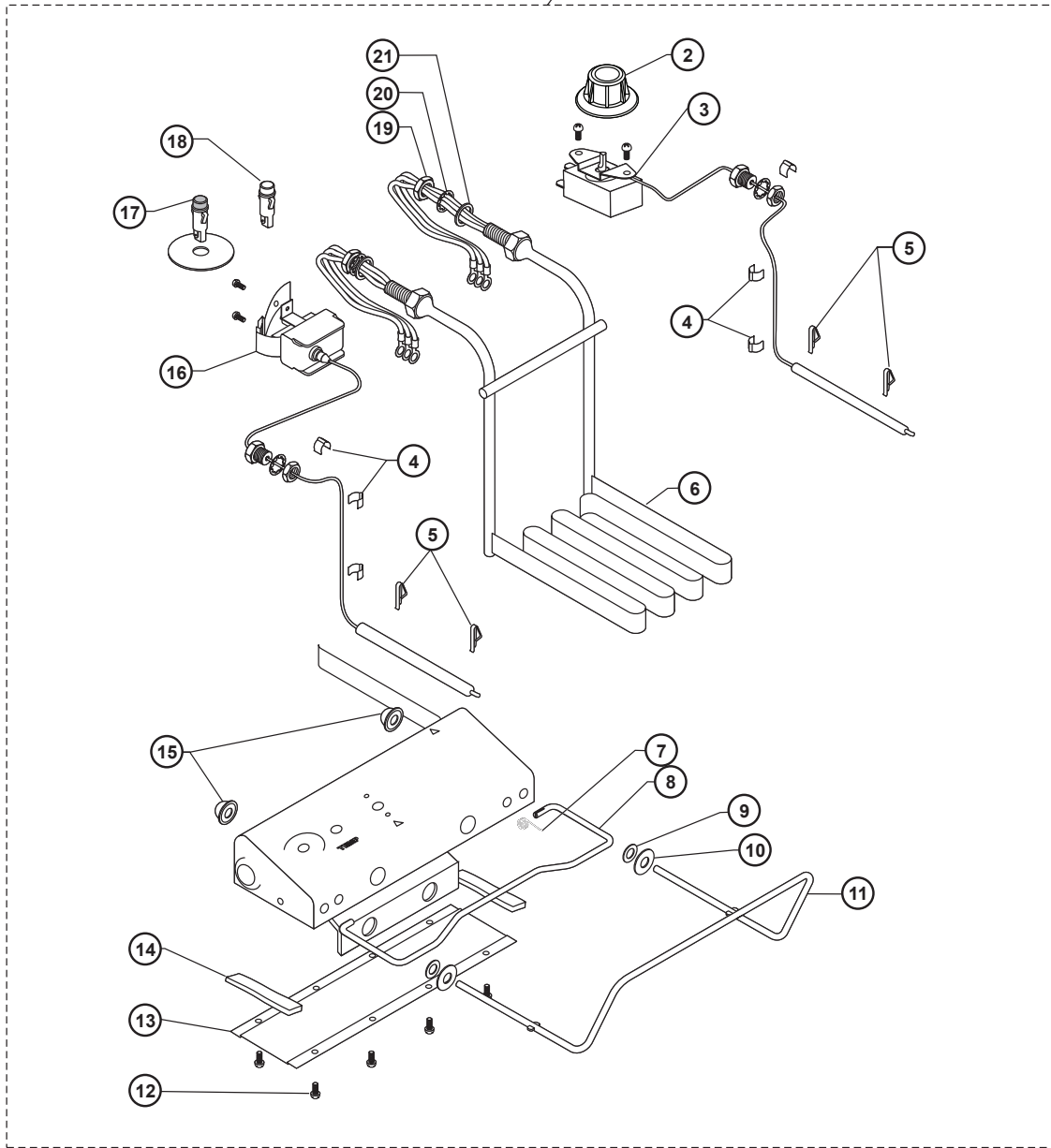
Refer to exploded views on pages 18 & 19

<b>F67 COUNTERTOP DUAL-HEAD FRYER</b>		
Fig No.	Part Number	Description
1	WS-62915	HEAD ASSY F67 208V
	WS-62916	HEAD ASSY F67 208-240V
2	2R-34066	KNOB CONTROL ASSY
3	2T-30133	THERMO CTRL
4	2C-30157	CLIP CAPILLARY
5	2C-43665	CLAMP THERMO BULB
6	2N-42891UL	ELEM 208V 4600W
	2N-42892UL	ELEM 240V 4600W
7	2P-32428	SPRING SUPPORT ROD
8	WS-52427	ROD SUPPORT SHORT HEAD
9	2C-31208	WASHER NEOPRENE BASKET
10	2C-31207	WASHER FLAT SS BASKET
11	WS-51206	BASKET ROD
12	2C-35566	SCREW 6-32X1/4 PH TR HD
13	E7-507336	COVER CONTROL BOX
14	2I-35747	GASKET DRWR RWS CLOSED CE
15	2P-34452	CAP PUSH ON TYPE BASKET
16	2C-49689	CLAMP BULB SS
17	WS-58656	THERMO HI-LIMIT MAN RESET
18	2J-31157	LIGHT SIGNAL RED
19	2J-30516	LIGHT SIGNAL AMBER
20	2C-30172	NUT 7/8-14 HEX
21	2C-30176	WASHER LOCK FTG TUBE FRAM
22	2I-Z12311	GASKET -FIBER WASHER
23	2B-43689	BASKET WIRE SINGLE
24	2B-43688	BASKET WIRE TWIN
25	2C-33890	SCREW 12-24X3/4PH PAN ROL
26	2C-31717	SCREW 8-32X7/8 PH FL ROLO
27	2A-32806	COVER PIVOT BRKT TUMBLED
28	H6-33245	COVER PIVOT DBL TUMBLE DE
29	WS-53895	CENTER PIBOT BRKT
30	2E-33068	TERM BLOCK FLAME SENSOR
31	2E-34005	JUMPER FLAME SENSOR
32	WS-50131	TERM BLOCK KIT
33	2C-41974	NUT 8-32 HEX 7/8 LONG ALU
34	2C-35736	NUT 8-32 HEX KEPS MS GREEN
35	2C-31053	NUT 8-32 KEPS MS NICKEL
36	2M-300534	TRADEMARK DOMED LABEL
37	2R-Y5092	FEET ADJ 4 GRAY 3/8-16, PLASTIC
	2A-Z0314	FEET ADJ METAL 4"
38	WS-50183	HINGE BRACKET END
39	2D-301344	POT ASSY - F SERIES FRYER
40	E7-30464	COVER CONTROL BOX
41	E7-37878	COVER ACCESS
NI	WS-Z21128	RELAY SERVICE KIT

**F85 - COUNTERTOP DUAL-HEAD FRYER - FRY HEAD COMPONENTS**

*NOTE: Unit has two identical fryer heads. Only one is shown*

① HEAD ASSY COMPLETE, F-85  
62903 (208V)  
62904 (240V)



2M-307588 Owner's Manual Countertop Standard Electric Fryers

Model: F85  
COUNTERTOP DUAL-HEAD FRYER, FRY HEAD COMPONENTS

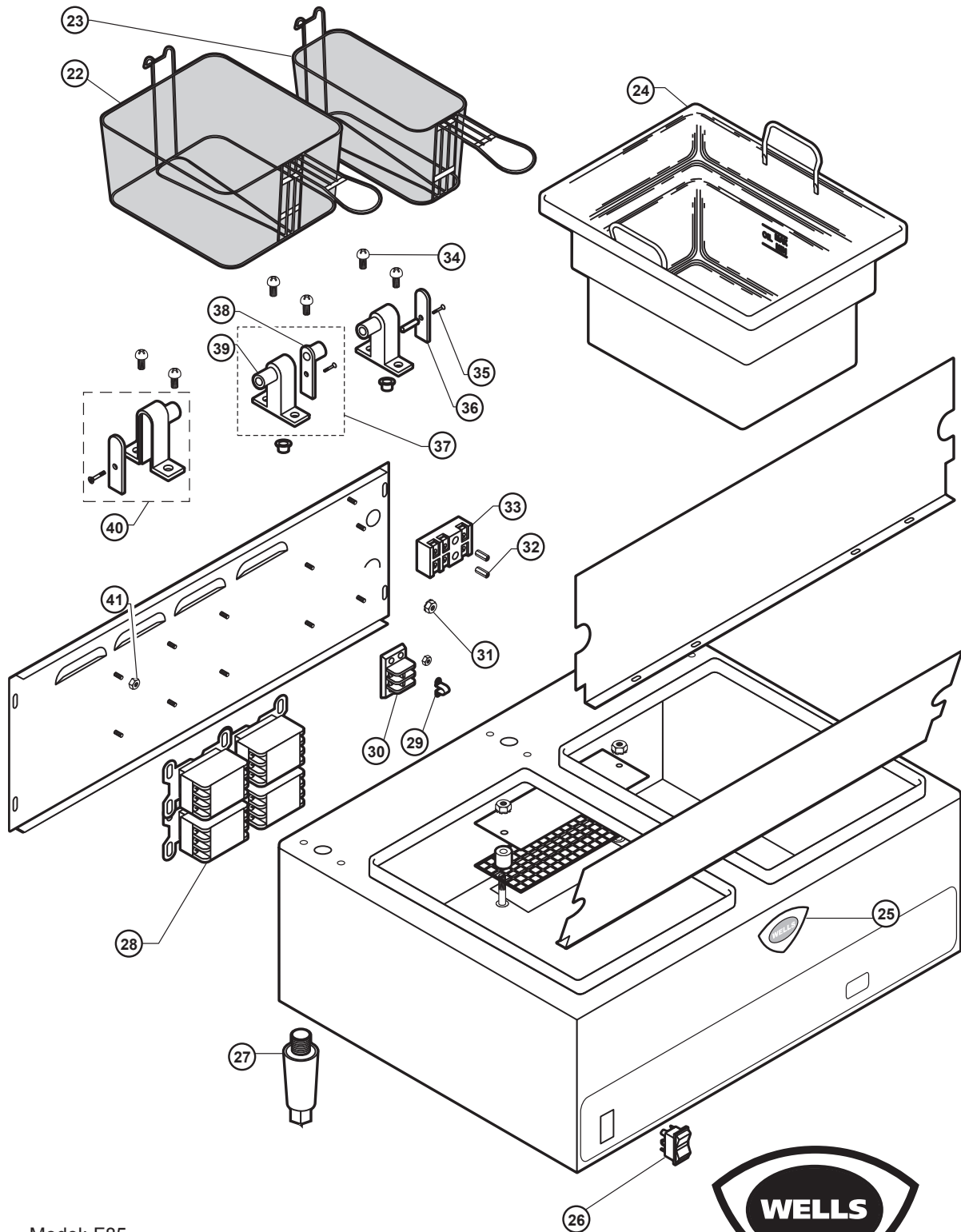
PL301



IL1869 Rev. A 8/18/09

# EXPLODED VIEW: F85

## F85 - COUNTERTOP DUAL-HEAD FRYER - CABINET COMPONENTS



Model: F85  
COUNTERTOP DUAL-HEAD FRYER,  
CABINET COMPONENTS  
PL301



IL1870 Rev. A 8/18/09



Refer to exploded views on pages 21 & 22.

**F85 COUNTERTOP DUAL-HEAD FRYER**

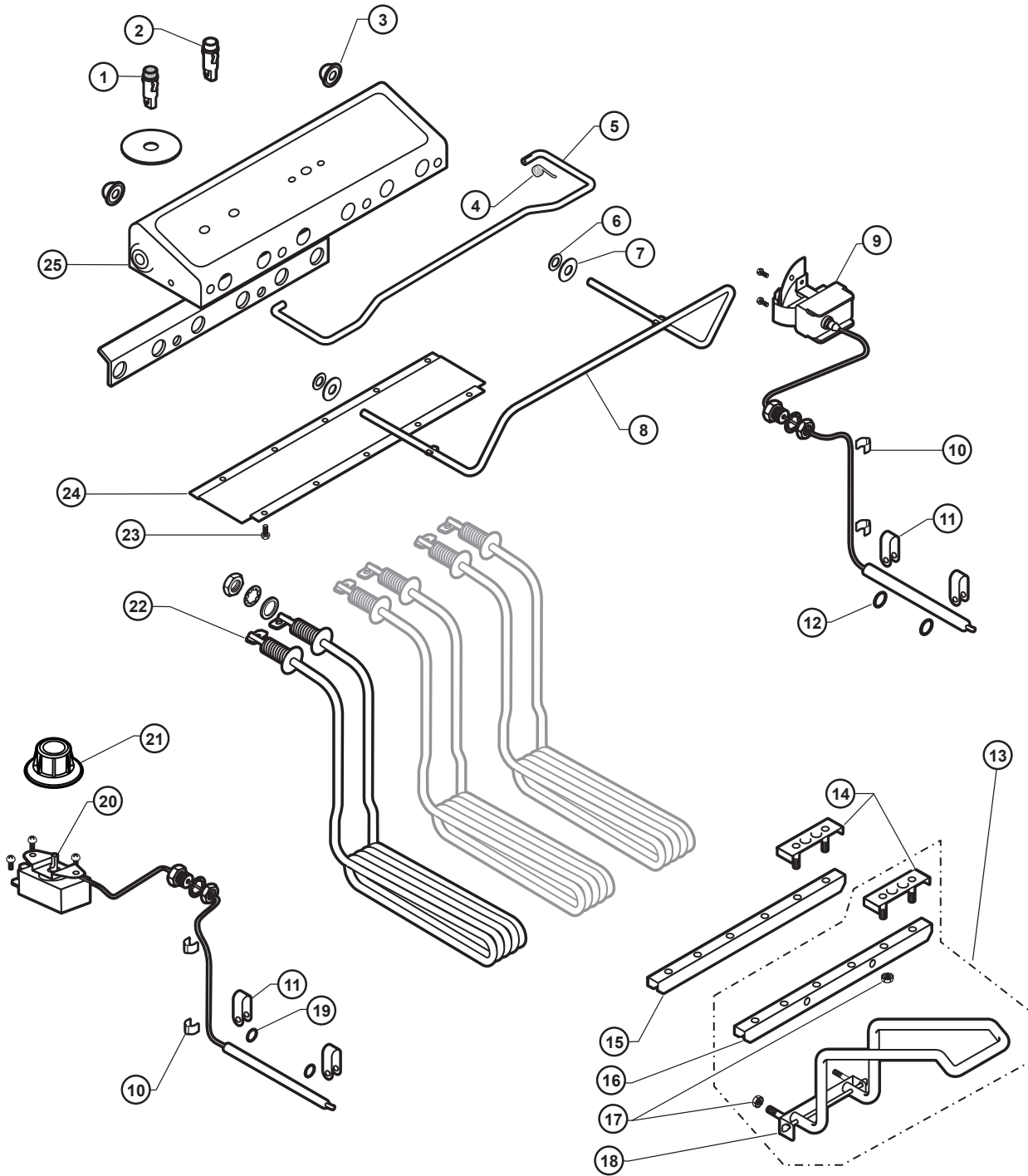
Fig No	Part No	Description	Application
1	WS-62903	HEAD ASSY 208V	
	WS-62904	HEAD ASSY 240V	
2	2R-35511	KNOB CONTROL ASSY	
	2R-42858	KNOB ASY THERMO SP-715 C	400V
3	WS-55510	THERMO CTRL FRYER	
4	2C-30157	CLIP CAPILLARY	
5	2C-49689	CLAMP BULB SS	
6	2N-42842UL	ELEM 208V 5750W	208V
	2N-42866UL	ELEM 240V 5750W	240V 400V
	2N-42317UL	ELEM 480V 575KW	480V
7	2P-32428	SPRING SUPPORT ROD	
	2P-306715	SPRING SUPPORT ROD ROHS	400V
8	WS-52427	ROD SUPPORT SHORT HEAD	
9	2C-31208	WASHER NEOPRENE BASKET	
10	2C-31207	WASHER FLAT SS BASKET ROD	
11	WS-51206	BASKET ROD	
12	2C-35566	SCREW 6-32X1/4 PH TR HD	
13	E7-35028	COVER CONTROL BOX WO/SAF	208, 240, 480V
	E7-306716	COVER CONTROL BOX F58 85	400V
14	2I-35747	GASKET DRWR RWS CLSED CE	
15	2P-34452	CAP PUSH ON TYPE BASKET	
16	WS-58656	THERMO HI-LIMIT MAN RESET	
	2T-38656	THERMO SAF MAN RESET, 480V	
17	2J-31157	LIGHT SIGNAL RED	
18	2J-30516	LIGHT SIGNAL AMBER	
	M3-WL0113	ASSY, PILOT LIGHT AMBER	480V
19	2C-30172	NUT 7/8-14 HEX	
20	2C-30176	WASHER LOCK FTG TUBE FRAM	
21	2I-Z12311	GASKET-FIBER WASHER	
22	2B-43689	BASKET WIRE SINGLE	
23	2B-43688	BASKET WIRE TWIN	
24	2D-301344	POT ASSY - F SERIES FRYER	
25	2M-300534	TRADEMARK DOMED LABEL	400V
	2M-306719	LOGO WELLS DIECAST SHIELD	208, 240, 480V
26	2E-35127	SWITCH ROCK PLAS BEZEL	
27	2R-Y5092	FEET ADJ 4" GRAY 3/8-16	
	2A-Z0314	FEET ADJ METAL 4"	
28	2E-37779	CONTACTOR 3-POLE 208V 40A	
	2E-37780	CONTACTOR 3P 240V, 40AALT3	
29	2E-34005	JUMPER FLAME SENSOR TERM	
30	2E-33068	TERM BLOCK FLAME SENSOR	
31	2C-35736	NUT 8-32 HEX KEPS MS GREEN	
32	2C-41974	NUT 8-32 HEX 7/8 LONG ALU	
33	WS-50131	TERM BLOCK KIT -3POLE	
34	2C-33890	SCREW 12-24X3/4 PH PAN ROL	

**F85 COUNTERTOP DUAL-HEAD FRYER**

Fig No	Part No	Description	Application
35	2C-31717	SCREW 8-32X7/8 PH FL ROLO	
36	2A-32806	COVER PIVOT BRKT TUMBLED	
37	WS-53895	CENTER POST BRKT	
38	H6-33245	COVER PIVOT DBL TUMBLE	
39	2A-30183	BRKT PIVOT CAST	
40	WS-50183	HING BRACKET END	
41	2C-31053	NUT 8-32 KEPS MS NICKEL	
NI	2E-40873	TRANSORMER 480V TO 240V	
NI	2E-38782	FUSE(KTK)2AMP, 480V ONLY	

# EXPLODED VIEW: F1725

## F1725 - COUNTERTOP MULTI-ELEMENT SINGLE-HEAD FRYER HEAD ASSEMBLY COMPONENTS



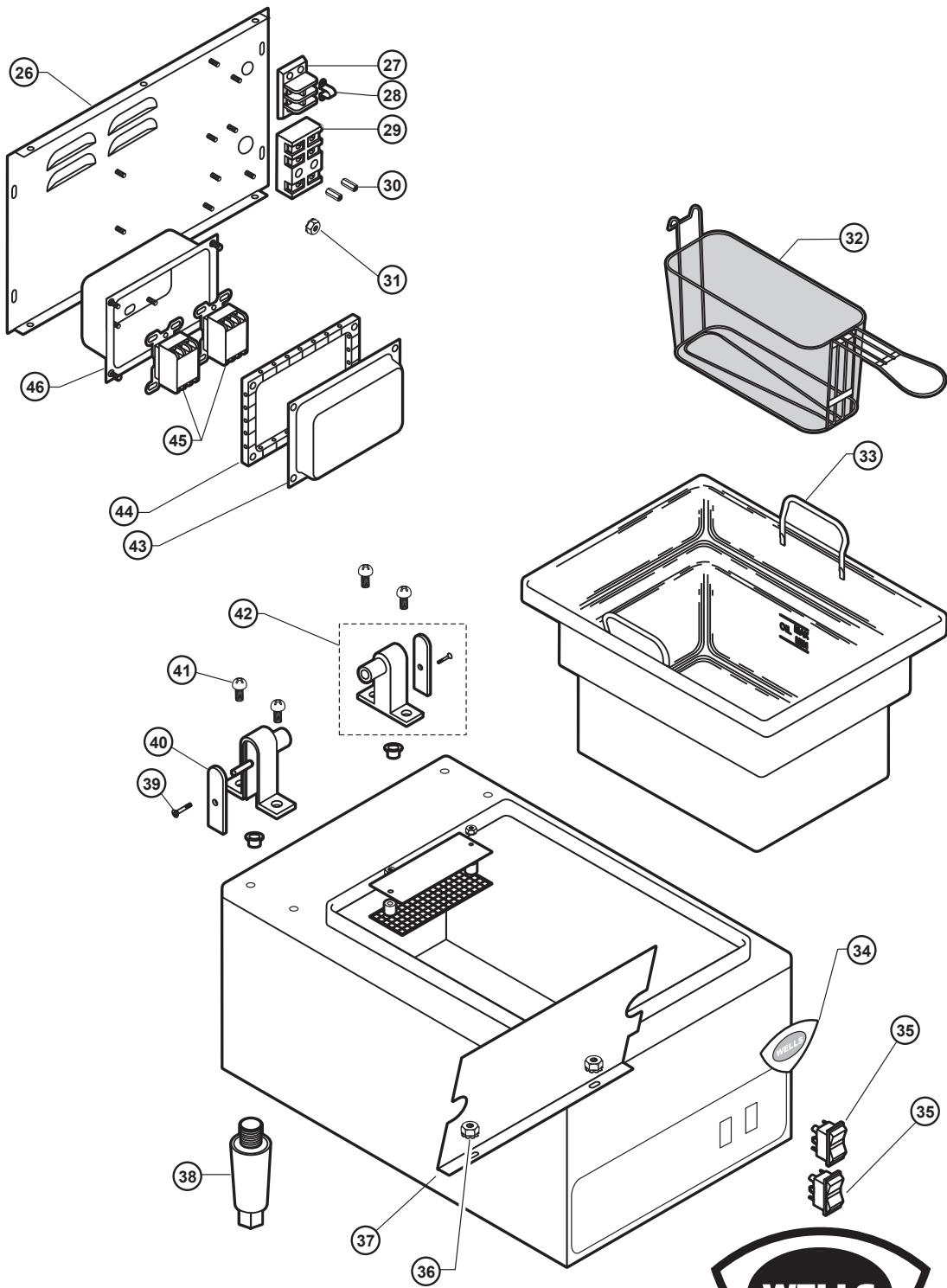
Model: F1725  
COUNTERTOP MULTI-ELEMENT SINGLE-HEAD FRYER,  
CABINET COMPONENTS  
PL301



IL1871 Rev. A 8/19/09

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**F1725 - COUNTERTOP MULTI-ELEMENT SINGLE-HEAD FRYER CABINET COMPONENTS**



2M-307588 Owner's Manual Countertop Standard Electric Fryers

Model: F1725  
COUNTERTOP MULTI-ELEMENT SINGLE-HEAD FRYER,  
CABINET COMPONENTS  
PL301



IL1872 Rev. A 3/14/11

## PARTS LIST: F1725

Refer to exploded views on pages 24 & 25.

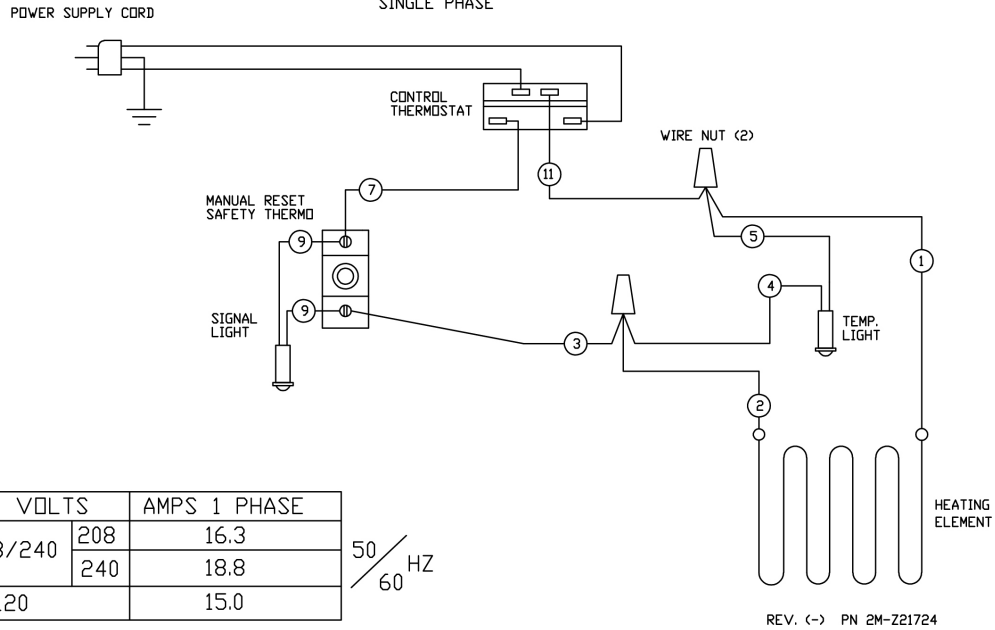
F1725 COUNTERTOP DUAL-HEAD FRYER			
Fig No.	Part Number	Description	Application
1	2J-31157	LIGHT SIGNAL RED	
2	2J-30516	LIGHT SIGNAL AMBER	
3	2P-54452	CAP PUSH ON TYPE BASKET	
4	2P-32428	SPRING SUPPORT ROD	
5	2A-34665	ROD HEAD SUPPORT	
6	2C-31208	WASHER NEOPRENE BASKET	
7	2C-31207	WASHER FLAT SS BASKET	
8	2A-34666	ROD BASKET	
9	WS-58656	THERMO HI-LIMIT MAN RESET	
10	2C-38667	CLAMP CAPILLARY FLOOR FRY	
11	2A-38665	CLAMP BULB FLOOR FRYERS	
12	2B-38751	RING WIRE .250X .093	
13	WS-62568	KIT LIFT HANDLE F1725	
14	E7-38718	BRKT ELEM 5.75KW	
15	E7-38717	CHANNEL ELEM FLOOR FRYER	
16	E7-38717	CHANNEL ELEM FLOOR FRYER	
17	2C-31053	NUT 8-32 KEPS MS NICKEL	
18	2A-38729	HANDLE ASSY LIFT FLOOR	
19	2B-35637	RING WIRE SS .25 ID	
20	WS-55510	THERMO CTRL FRYER	
21	2R-35511	KNOB CONTROL ASSY	
22	2N-38661UL	ELEM 208V 5750W	
	2N-38662UL	ELEM 240V 5750W	
23	2C-35566	SCREW 6-32X1/4 PH TR HD	
24	E7-34662	COVER CONTROL BOX BOTTOM	
25	DD-30147	SWITCH DISCONNECT	
26	DD-62850	PANEL ASSY BK F1725 208V	
27	2E-33068	TERM BLOCK FLAME SENSOR	
28	2E-34005	JUMPER FLAME SENSOR TERM	
29	WS-50131	TERM BLOCK KIT -3POLE	
30	2C-41974	NUT 8-32 HEX 7/8 LONG ALU	
31	2C-35736	NUT 8-32 HEX KEPS MS GREEN	
32	2B-42705	BASKET TWIN WIRE F1725	
33	E7-42347	POT W/O DRAIN F1725 W/STR	

**PARTS LIST: F1725**

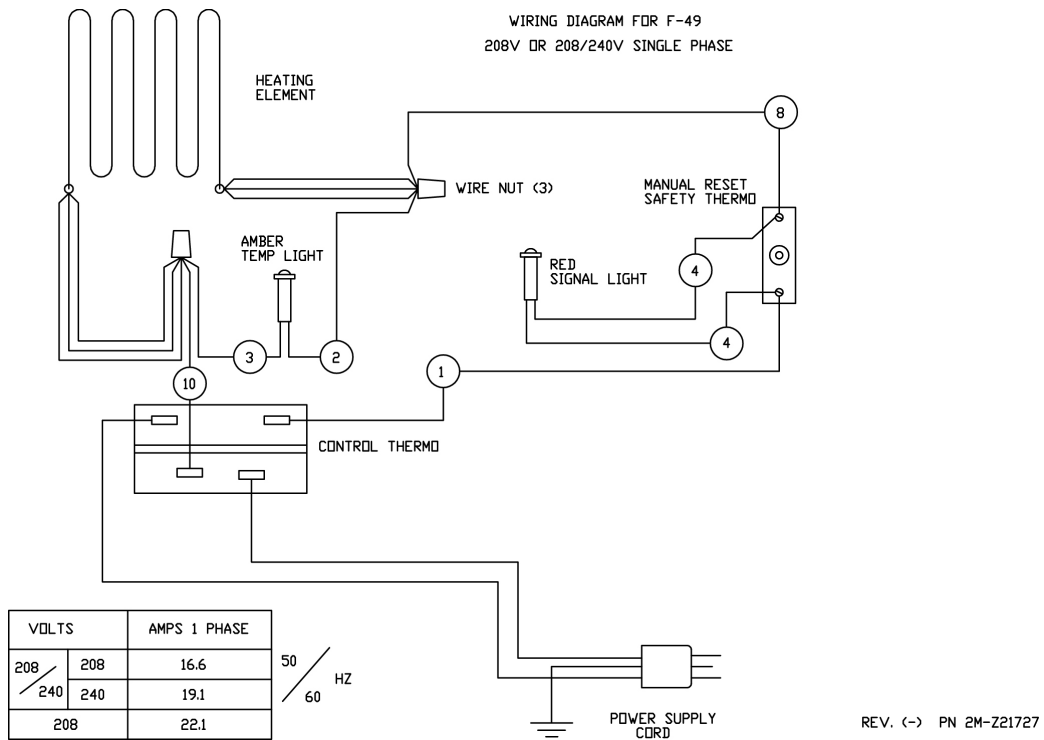
34	2M-300534	TRADEMARK DOMBED LABEL	
35	2E-35127	SWITCH ROCK PLAS BEZEL, AMBER/POWER	
	2E-35128	SWITCH ROCK PLAS BELEL, RED/SAFETY TEST	
36	2C-31053	NUT 8-32 KEPS MS NICKEL	
37	E7-37896	ACCESS COVER FR RR F2000	
38	2R-Y5092	FEET ADJ 4" GRAY 3/8-16, PLASTIC	
	2A-Z0314	FEET ADJ METAL 4"	
39	2C-31717	SCREW 8-32X7/8 PH FL ROLO	
40	2A-32806	COVER PIVOT BRKT TUMBLED	

# WIRING DIAGRAM

WIRING DIAGRAM FOR LLF-14 FRYER  
120V OR 208/240V  
SINGLE PHASE



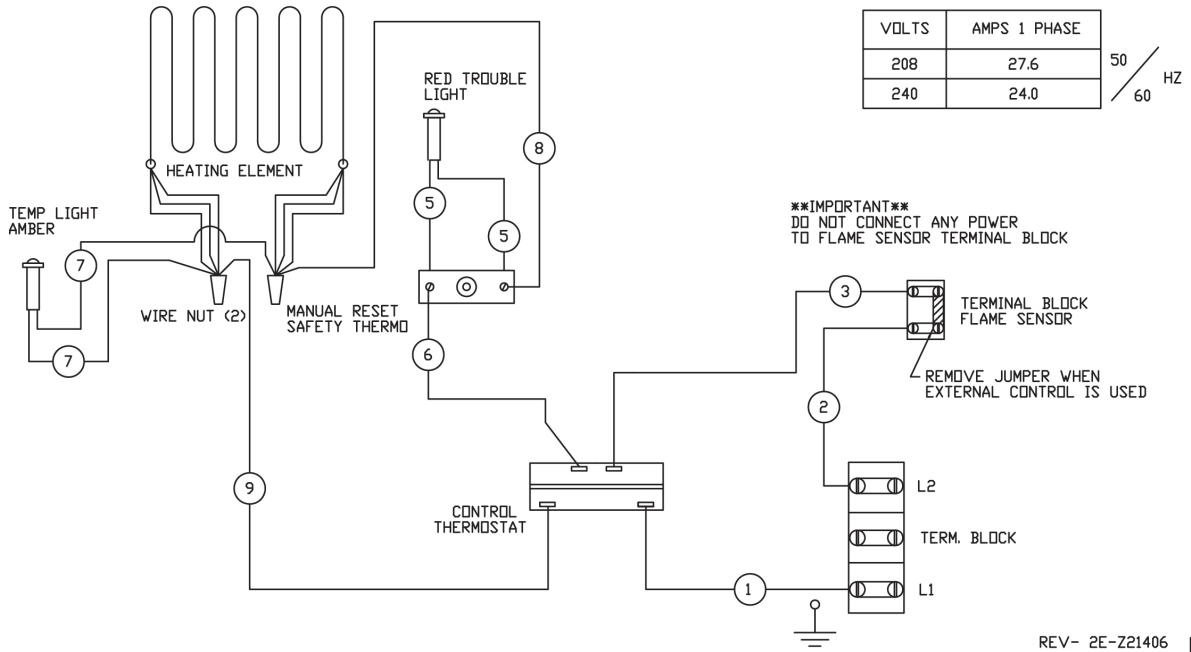
WIRING DIAGRAM FOR F-49  
208V OR 208/240V SINGLE PHASE



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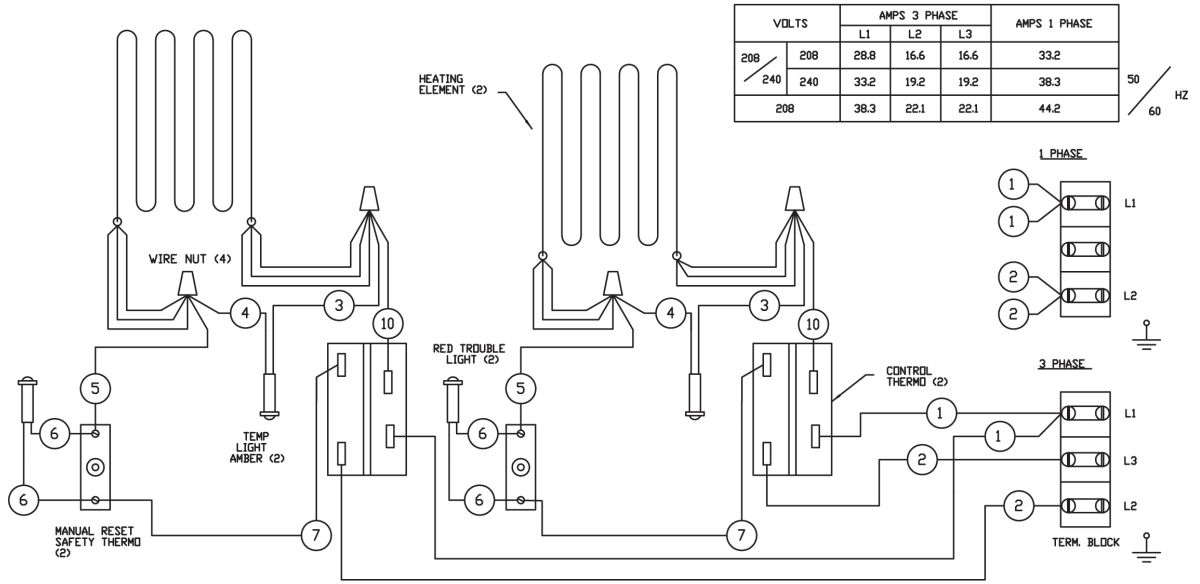
# WIRING DIAGRAM

WIRING DIAGRAM FOR F-55 & F-556 FRYERS  
208V OR 240V SINGLE PHASE



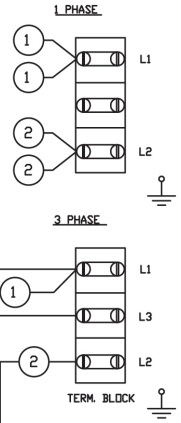
# WIRING DIAGRAM

WIRING DIAGRAM FOR F-67 & 676 FRYERS  
208V OR 208/240V SINGLE & THREE PHASE



VOLTS	AMPS 3 PHASE			AMPS 1 PHASE
	L1	L2	L3	
208	208	28.8	16.6	33.2
	240	33.2	19.2	
208	38.3	22.1	22.1	44.2

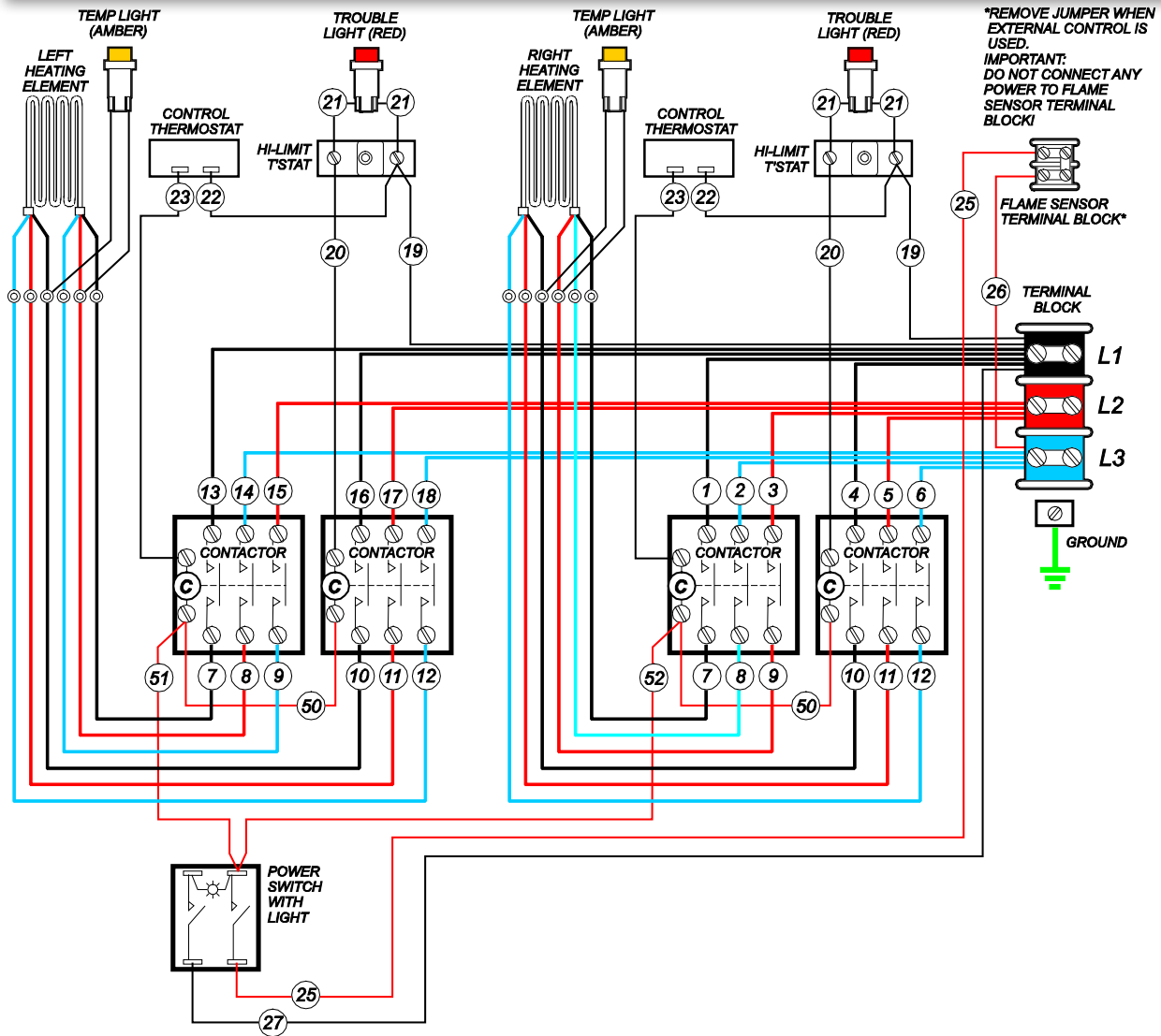
50 / 60 HZ



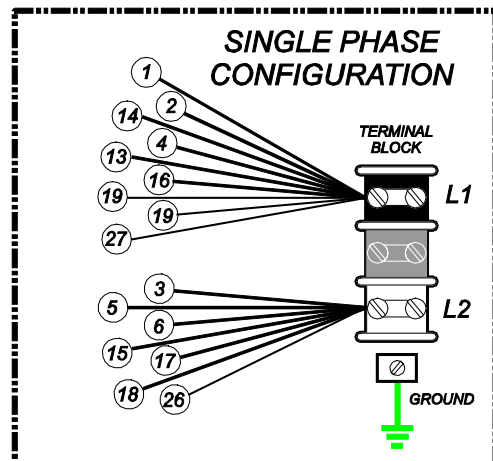
REV - PN 2E-Z21405



# WIRING DIAGRAM

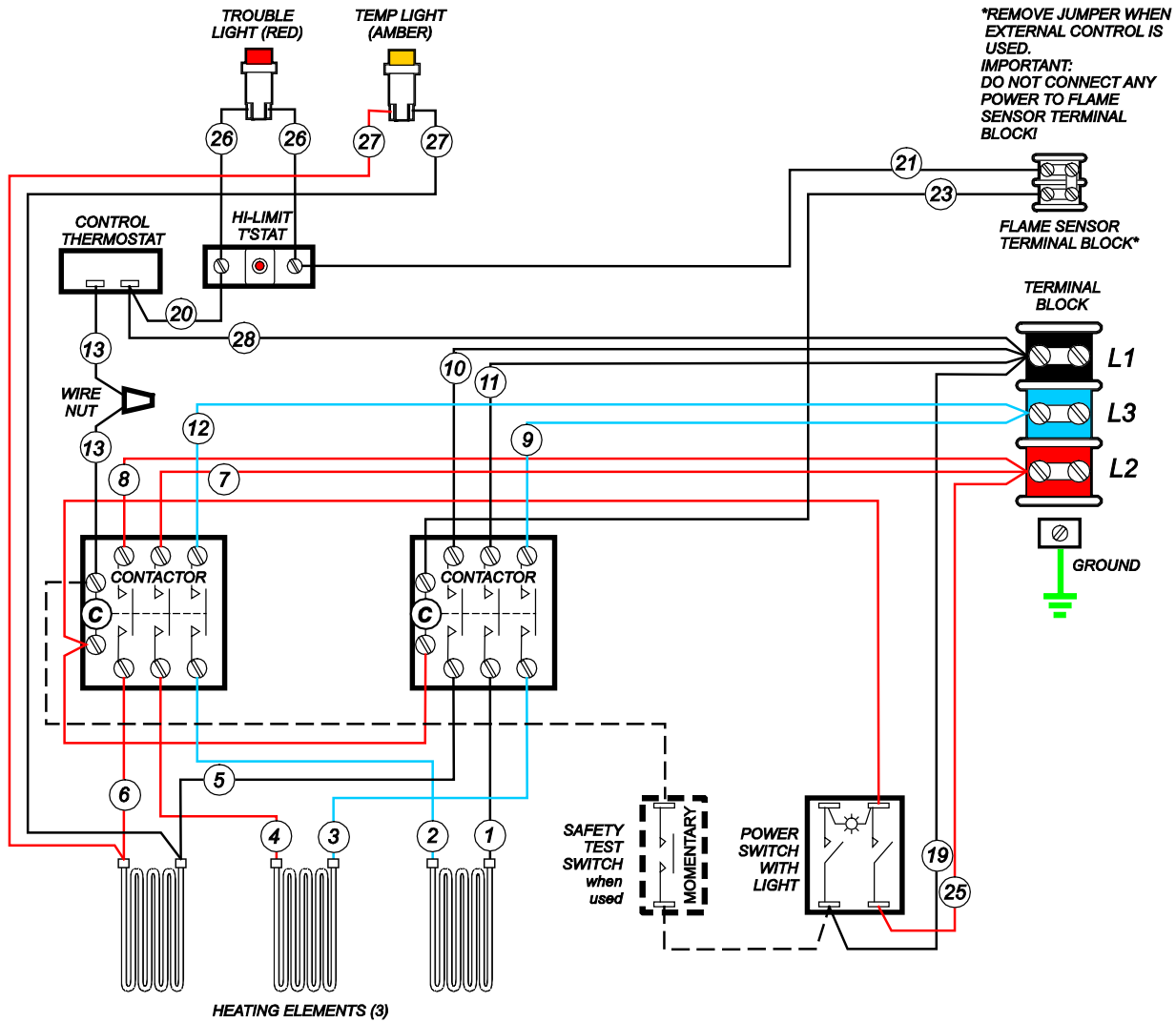


VOLTS 50/60 HZ	3 PHASE AMPS PER LEG			1 PHASE AMPS
	L1	L2	L3	
208	31.9	31.9	31.9	—
240	27.6	27.6	27.6	47.9



WIRING DIAGRAM F-85 p/n 307495

# WIRING DIAGRAM



## FRYER F-1725

VOLTS (50/60 HZ)	AMPS 3 PHASE		
	L1	L2	L3
208	47.8	47.8	47.8
240	41.5	41.5	41.5

WIRING DIAGRAM F-1725 p/n 40507

**DESCRIPTION**

**PART NO.**

FRY BASKET, HALF-SIZE, ALL EXC. F14 and F1725	2B-43688
FRY BASKET, FULL SIZE	2B-43689
FRYPOT, ALL EXCEPT F1725	2D-301344
FRYPOT, F1725	E7-42347
LEGS, ADJUSTABLE METAL	2A-Z0314
LEGS, ADJUSTABLE PLASTIC	2R-Y5092
CRUMB CRADLE, FOR F55, F85	WS-20690
FRY BASKET, HALF-SIZE for F1725	2B-42705
COVER, FRYPOT, ALL EXCEPT F14 and F1725	E7-34421
FRY BASKET, HALF-SIZE, FOR F14	2B-45731
CORDSET, FOR F55 50 AMP 1ø NEMA 6-50P	DD-74897

**IMPORTANT:** Use only factory authorized service parts and replacement filters. For factory authorized service, or to order factory authorized replacement parts, contact your Wells authorized service agency, or call:

Wells Manufacturing  
265 Hobson Street  
Smithville, Tennessee 37166 U.S.A.

**Service Dept.**  
phone: (314) 678-6314  
fax: (314) 781-2714

Service Parts Department can supply you with the name and telephone number of the **WELLS AUTHORIZED SERVICE AGENCY** nearest you.

**CUSTOMER SERVICE DATA**

please have this information available if calling for service

RESTAURANT \_\_\_\_\_ LOCATION \_\_\_\_\_  
 INSTALLATION DATE \_\_\_\_\_ TECHNICIAN \_\_\_\_\_  
 SERVICE COMPANY \_\_\_\_\_  
 ADDRESS \_\_\_\_\_ STATE \_\_\_\_\_ ZIP \_\_\_\_\_  
 TELEPHONE NUMBER (\_\_\_\_) \_\_\_\_\_ - \_\_\_\_\_

EQUIPMENT MODEL NO. \_\_\_\_\_  
 EQUIPMENT SERIAL NO. \_\_\_\_\_

VOLTAGE:       120       208       240       1Ø       3Ø



Wells Bloomfield proudly supports CFESA  
Commercial Food Equipment Service Association

**SERVICE TRAINING - QUALITY SERVICE**



**CUSTOMER SATISFACTION**



**WELLS MANUFACTURING**

265 Hobson Street, Smithville, Tennessee 37166

telephone: 314-678-6314

fax: 314-781-2714

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