

**WELLS MANUFACTURING**

265 Hobson Street, Smithville, Tennessee  
37166 telephone: (800) 264-7827  
[www.wells-mfg.com](http://www.wells-mfg.com)



Model RW2HD



Model RWN2

**OWNERS MANUAL**

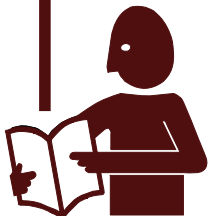
**FREE STANDING  
DRAWER WARMERS  
with THERMOSTATIC  
CONTROL**

**MODELS****RW1HD****RW2HD****RW3HD****RWN1****RWN2****RWN3**

**Includes  
INSTALLATION  
USE & CARE  
EXPLODED VIEW  
PARTS LIST  
WIRING DIAGRAM**

**IMPORTANT: DO NOT DISCARD THIS MANUAL**

This manual is considered to be part of the appliance and is to be given to the OWNER or MANAGER of the restaurant, or to the person responsible for TRAINING OPERATORS of this appliance. Additional manuals are available from your WELLS DEALER.



**THIS MANUAL MUST BE READ AND UNDERSTOOD BY ALL PERSONS USING OR INSTALLING THIS APPLIANCE.** Contact your WELLS DEALER if you have any questions concerning installation, operation or maintenance of this equipment.

### LIMITED EQUIPMENT WARRANTY

Wells Manufacturing warrants to the original purchaser of new Wells products to be free from defects in material or workmanship, under normal and proper use and maintenance service as specified by Wells and upon proper installation and start-up in accordance with the instructions supplied with each Wells unit. Wells' obligation under this warranty is limited to a period of one [1] year from the date of original installation, or eighteen [18] months from original invoice date, whichever occurs first. Defects that occur as a result of normal use, within the time period and limitations defined in this warranty, will at Wells' discretion have the parts replaced or repaired by Wells or a Wells-authorized service agency.

### THIS WARRANTY IS SUBJECT TO ALL LISTED CONDITIONS

Repairs performed under this warranty are to be performed by a Wells authorized service agency. Wells will not be responsible for charges incurred or service performed by non-authorized repair agencies. In all cases, the nearest Wells-authorized service agency must be used. Wells will be responsible for normal labor charges incurred in the repair or replacement of a warranted product within 50 miles (80.5 km) of an authorized service agency. Time and expense charges for anything beyond that distance will be the responsibility of the owner. All labor will need to be performed during regular service hours. Any overtime premium will be charged to the owner. For all shipments outside the U.S.A. and Canada, please see the International Warranty for specific details. It is the responsibility of the owner to inspect and report any shipping damage claims, hidden or otherwise, promptly following delivery. No mileage or travel charges will be honored on any equipment that is deemed portable. In general, equipment with a cord and plug weighing less than 50 lb. (22.7 kg) is considered portable and should be taken or shipped to the closest authorized service agency, transportation prepaid.

### CONTACT

Should you require any assistance regarding the operation or maintenance of any Wells Manufacturing; phone or email our service department. In all correspondence provide the model number and serial number of the unit needing service; include the voltage or gas type.

Normal Business Hours: 8:00 a.m. to 4:30 p.m. Central

Telephone: 800-264-7827 Tech Service Option 2

Email: [TechService@partstown.com](mailto:TechService@partstown.com)

[www.Wells-Mfg.com](http://www.Wells-Mfg.com)

PRODUCTS	PARTS	LABOR
Universal Ventless Hoods (WVU)	1 year	1 year
Canopy Ventless Hoods (WVC)	1 year	1 year
"Cook and Hold" equipment (HW10, HWSMP, LLSC7, LLSC7WA, LLSC11, LLSC11WA)	1 years	1 year
Cast iron grates, burners and burner shields	1 year	
Original Wells parts sold to repair Wells Equipment	90 days	

### WARRANTY EXCLUSIONS

#### THE FOLLOWING WILL NOT BE COVERED UNDER WARRANTY.

Wells' sole obligation under this warranty is limited to either repair or replacement parts, subject to the additional limitations detailed below. This warranty neither assumes nor authorizes any person to assume obligations other than those expressly covered by this warranty.

- Any product which has not been used, maintained, or installed in accordance with the directions published in the appropriate installation sheet and/or owner's manual, including incorrect gas or electrical connection. Wells is not liable for any unit which has been mishandled, abused, misapplied, subjected to harsh chemicals, modified by unauthorized personnel, damaged by flood, fire, or other acts of nature [or God], or which have an altered or missing serial number.
- Installation, labor, and job checkouts, calibration of heat controls, air and gas burner/bypass/pilot adjustments, gas or electrical system checks, voltage and phase conversions, cleaning of equipment, or seasoning of griddle surface.
- Replacement of fuses or resetting of circuit breakers, safety controls, or reset buttons.
- Replacement of broken or damaged glass components, quartz heating elements, and light bulbs.
- Labor charges for all removable and consumable parts in gas charbroilers and hotplates, including but not limited to burners, grates, and radiants.
- Any labor charges incurred by delays, waiting time, or operating restrictions that hinder a service technician's ability to perform service.
- Replacement of parts that fail or are damaged due to normal wear or labor for replacement of parts that can be replaced during a daily cleaning routine, such as but not limited to silicone belts, PTFE non-stick sheets, control labels, knobs, bulbs, fuses, quartz heating elements, baskets, racks, and grease drawers.
- Any economic loss of business or profits.
- Non-OEM parts. Use of non-OEM parts without Wells' approval will void the warranty.
- Units exceeding one [1] year from original installation date, or more than eighteen [18] months from original invoice date, whichever comes first.

### ADDITIONAL WARRANTIES

- Specific/chain-specific equipment may have additional and/or extended warranties.

The foregoing warranty is in lieu of any and all other warranties expressed or implied and constitutes the entire warranty.

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## INTRODUCTION

Thank You for purchasing this Wells Manufacturing appliance.

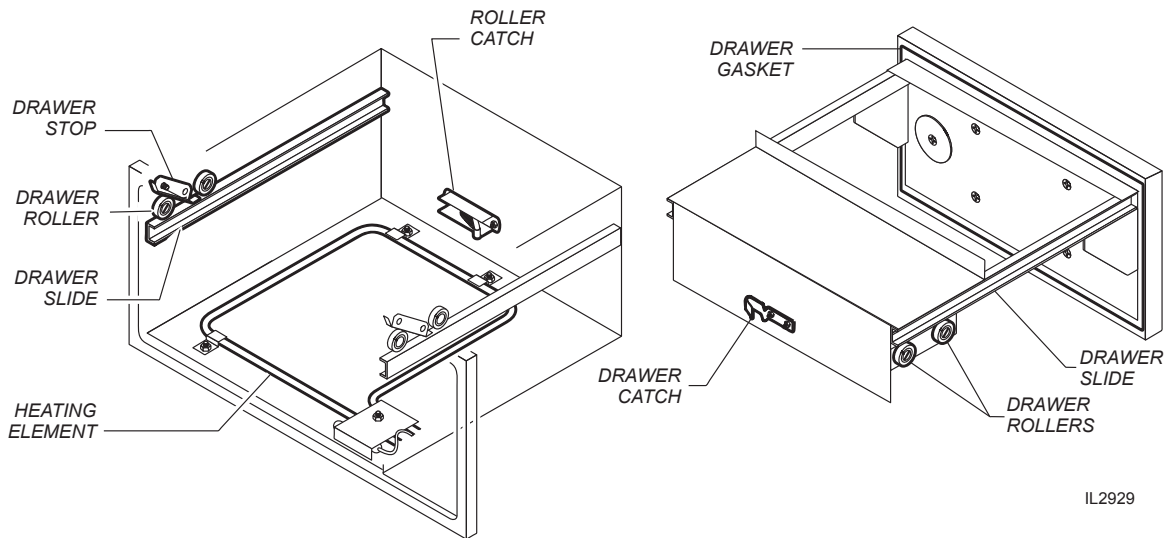
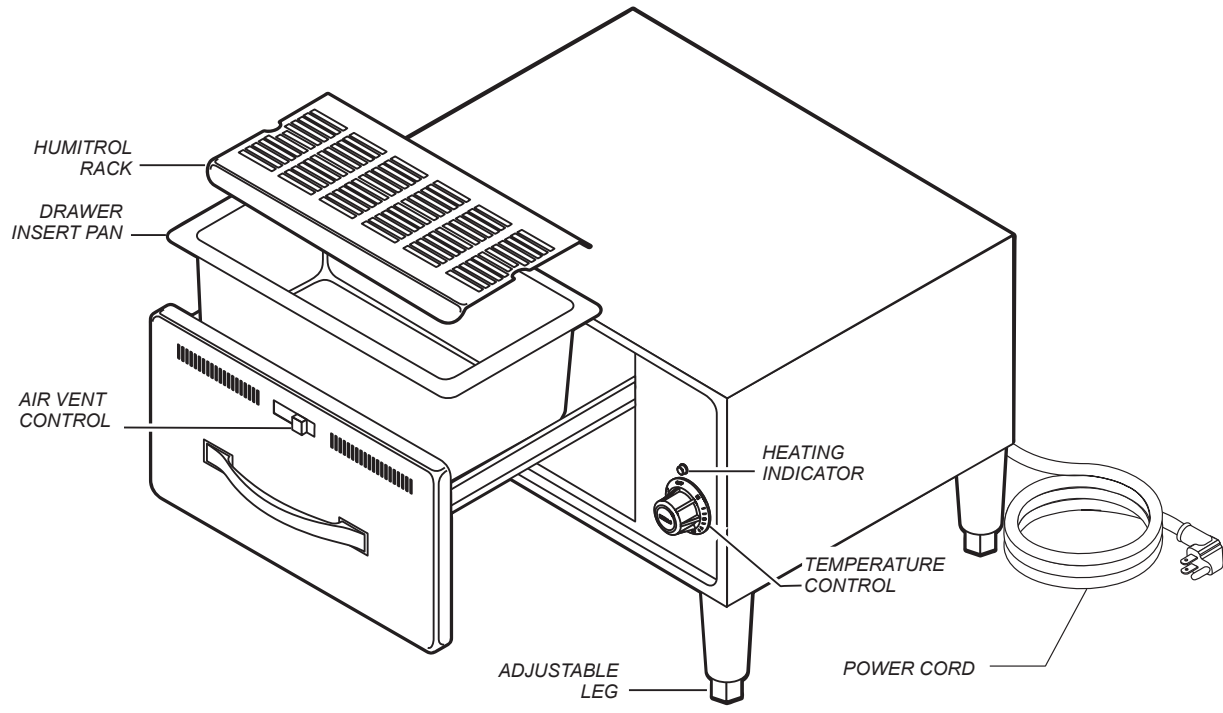
Proper installation, professional operation and consistent maintenance of this appliance will ensure that it gives you the very best performance and a long, economical service life.

This manual contains the information needed to properly install this appliance, and to use and care for the appliance in a manner which will ensure its optimum performance.

## SPECIFICATIONS

MODELS	VOLTS 50/60 Hz 1 $\phi$	WATTS	AMPS	POWER CORD
RW1HD, RWN1	120 VAC	450 W	3.8	NEMA-5-15P
	208/240 VAC	338/450 W	1.6/1.9	NEMA 6-15P
RW2HD, RWN2	120 VAC	900 W	7.5	NEMA-5-15P
	208/240 VAC	676/900 W	3.3/3.8	NEMA 6-15P
RW3HD, RWN3	120 VAC	1350 W	11.3	NEMA-5-15P
	208/240 VAC	1014/1350 W	4.9/5.6	NEMA 6-15P

# FEATURES & OPERATING CONTROLS



IL2929

## PRECAUTIONS AND GENERAL INFORMATION

This appliance is intended for use in commercial establishments only.

This appliance is intended to prepare food for human consumption. No other use is recommended or authorized by the manufacturer or its agents.

Operators of this appliance must be familiar with the appliance use, limitations and associated restrictions. Operating instructions must be read and understood by all persons using or installing this appliance.

Cleanliness of this appliance is essential to good sanitation. Read and follow all included cleaning instructions and schedules to ensure the safety of the food product.

Disconnect this appliance from electrical power before performing any maintenance or servicing.

DO NOT submerge this appliance in water. This appliance is not jet stream approved. Do not direct water jet or steam jet at this appliance, or at any control panel or wiring. Do not splash or pour water on, in or over any controls, control panel or wiring. Do not wash floor around this appliance with water or steam jet.

Exposed surfaces of this appliance can be hot to the touch and may cause burns.

Heating element will be very hot when in use. Contact may cause serious burns.

The technical content of this manual, including any wiring diagrams, schematics, parts breakdown illustrations and/or adjustment procedures, is intended for use by qualified technical personnel.

Any procedure which requires the use of tools must be performed by a qualified technician.

This manual is considered to be a permanent part of the appliance. This manual and all supplied instructions, diagrams, schematics, parts breakdown illustrations, notices and labels must remain with the appliance if it is sold or moved to another location.

This appliance is made in the USA. Unless otherwise noted, this appliance has American sizes on all hardware.



### WARNING: ELECTRIC SHOCK HAZARD

All servicing requiring access to non-insulated electrical components must be performed by a factory authorized technician. DO NOT open any access panel which requires the use of tools. Failure to follow this warning can result in severe electrical shock.



### CAUTION: RISK OF DAMAGE

DO NOT connect or energize this appliance until all installation instructions are read and followed. Damage to the appliance will result if these instructions are not followed.



### CAUTION: HOT SURFACE



Exposed surfaces can be hot to the touch and may cause burns.

## AGENCY LISTING INFORMATION

This appliance conforms to NSF Standard 4 for sanitation only if installed in accordance with the supplied Installation Instructions and maintained according to the instructions in this manual.

### IMPORTANT:

RW- models are **NOT** NSF approved for potentially hazardous foods.

This appliance is  and  Listed under UL File E6070 for 120V, 208V and 240V.



STD 4



E6070



E6070

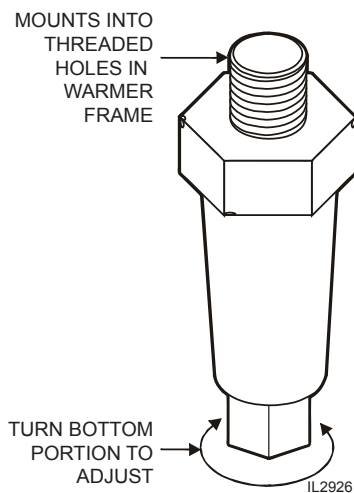
## INSTALLATION

**NOTE:** DO NOT discard the carton or other packing materials until you have inspected the appliance for hidden damage and tested it for proper operation. Refer to SHIPPING DAMAGE CLAIM PROCEDURE on the inside front cover of this manual.



### **WARNING: RISK OF INJURY**

Installation procedures must be performed by a qualified technician with full knowledge of all applicable electrical and plumbing codes. Failure can result in personal injury and property damage.



## UNPACKING & INSPECTION

Carefully remove the appliance from the carton. Remove all protective plastic film, packing materials and accessories from the Appliance before connecting electrical power or otherwise performing any installation procedure.

Carefully read all instructions in this manual and the Installation Instruction Sheet packed with the appliance before starting any installation.

Read and understand all labels and diagrams attached to the appliance.

Carefully account for all components and accessories before discarding packing materials. Store all accessories in a convenient place for later use.

### COMPONENTS

- 1 - 3 ea. DRAWERS (qty. depends on model)
- 1 - 3 ea. HUMITROL RACKS (if ordered with unit)

## SETUP

Install adjustable legs or optional casters, one on each corner of the appliance, in the holes provided.

Verify that the unit sits firmly on ALL FOUR legs. With a spirit level, check that the appliance is level front-to-back and side-to-side. With the adjustable legs, adjust as required to level the appliance. All four legs must be adjusted to firmly contact the floor in order to prevent tipping.

If drawers were removed during installation, install drawer(s) in unit:

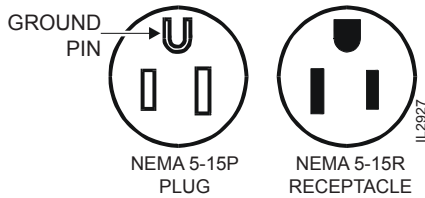
- a. Check the roller catch inside the cabinet. The spring-loaded roller arm must be extended.
- b. With the front of the drawer assembly tipped downward, engage the roller on the drawer with the cabinet drawer slide.
- c. Raise the drawer to the horizontal position until the drawer-mounted slide engages the dual roller assembly on the cabinet.
- d. Slide the drawer in until the catch engages. The drawer should remain tightly closed.
- e. Slide the drawer out. The drawer stop should prevent the drawer from coming all of the way out.
- f. Install drawer insert pans.

Avoid storing flammable or combustible materials in, on or near the appliance.

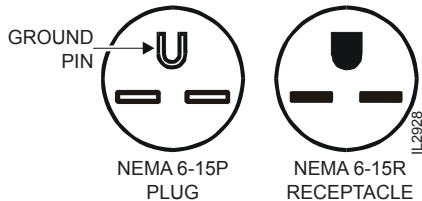
**ELECTRICAL**

Refer to electrical specifications on page 1. Circuit must meet or exceed the amperage and wattage requirements listed.

120 Volt units require a properly grounded NEMA 5-15R receptacle:



208/240 Volt units require a properly grounded NEMA 6-15R receptacle:



**WARNING: SHOCK HAZARD**

All servicing requiring access to non-insulated electrical components must be performed by a factory authorized technician. DO NOT open any access panel which requires the use of tools. Failure to follow this warning can result in severe electrical shock.



**CAUTION: RISK OF DAMAGE**

DO NOT connect or energize this appliance until all installation instructions are read and followed. Damage to the appliance will result if these instructions are not followed.



**CAUTION: SHOCK HAZARD**

The ground prong of the power cord is part of a system designed to protect you from electric shock in the event of internal damage. DO NOT cut off the large round ground prong, or twist a blade to fit an existing receptacle.

**IMPORTANT:**

Contact a licensed electrician to install and connect electrical power to the appliance.

**IMPORTANT:**

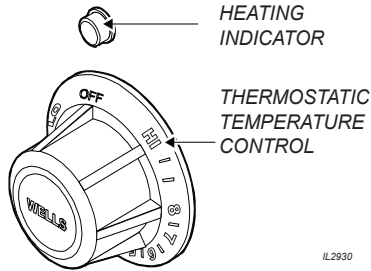
Damage due to being connected to the wrong voltage or phase is NOT covered by warranty.

## OPERATION



### CAUTION: HOT SURFACE

Exposed surfaces can be hot to the touch and may cause burns.



### NOTE:

The chart below is intended as a guide ONLY. Your own experience with this appliance, type of foods and method of operation will enable you to determine the temperature control and air vent settings best suited to your operation.

## HEATING OPTIONS

1. Moist heat with Humitrol Rack:
  - a. MOIST operation prevents food from drying out as heat is applied to the warming chamber.
  - b. To set for MOIST operation, remove the Humitrol Rack from bottom of drawer insert pan and carefully pour approximately 2 quarts of water ( $\frac{1}{2}$ " depth) into the pan. Reinstall rack.
  - c. When the drawer is closed, the Humitrol Rack allows water vapor to rise through the stored product in the drawer. The Humitrol Rack also decreases the sloshing effect of the water in the pan when the drawer is opened.
  - d. Place the food directly on the rack. The rack is designed to support the food off of the steam vents, where water droplets may form.
  - e. Check the water level in the pan periodically, and add water when necessary.
  - f. Set the front air vent between fully closed and half-open. Actual setting will depend upon the type and amount of product stored in the drawer, the temperature setting, and the frequency with which the drawer is opened.
2. Moist heat with pans:
  - a. This Wells warmer is designed to accommodate any combination of standard-size, steam table pans.
  - b. Place a small amount of water in drawer pan. Place the steam table pans in the drawer pan.
  - c. Check the water level in the pan periodically, and add water when necessary.
3. Dry heat:
  - a. For some applications, you may want to store previously prepared foods in a dry-heat environment. To do so, place the food directly into the empty (i.e. no water) drawer pan.

OPERATING CHART FOR DRAWER WARMERS					
PRODUCT TYPE	RECOMMENDED STORAGE TEMP.		TYPE OF HEAT	CONTROL SETTINGS	AIR VENT SETTINGS
	°F	°C			
Hard Rolls	160-185°F	71-85°C	Dry	7-8	Full Open
Soft Rolls	150-175°F	65-79°C	Moist	6-7	Open - $\frac{1}{2}$
Vegetables	175-185°F	79-85°C	Moist	7-8	Open - $\frac{1}{2}$
Meats	165-185°F	74-85°C	Dry	6-8	Full Open
Fish	165-185°F	74-85°C	Moist	6-8	Closed
Casseroles	150-175°F	65-79°C	Dry	6-7	Full Open
Pies, Desserts	160-185°F	65-85°C	Dry	6-7	Full Open
Taco Shells	150-170°F	65-76°C	do not put water in the pan	4-6	Full Open
Corn Chips	150-170°F	65-76°C		4-6	Full Open



**OPERATION**

1. Determine the type of food to be warmed.
2. Refer to the chart on page 6 to determine the type of heat required.
3. Set the air vent control for the type of heat, and rotate the thermostat knob to the temperature setting desired.
4. Allow warmer to pre-heat for approximately 30 minutes before use.

**DO'S and DON'TS**

1. DO Always use a drawer pan.  
DO NOT Place food directly into the warmer cavity.
2. DO Check water level in moist-operation warmer frequently during use.  
DO Use a Humitrol Rack or Insets to hold food for moist operation.
3. DO Use warm water to add to the pan during moist operation.  
DO NOT Put ice into a warmer pan. Ice in the pan will cause condensation on the inside of the warmer cavity.



**CAUTION:  
HOT SURFACE**

Exposed surfaces can be hot to the touch and may cause burns.



**CAUTION:  
SHOCK HAZARD**

DO NOT splash or pour water onto control panel or wiring.

**IMPORTANT:**

DO NOT place food directly into the warmer cavity. Always use a drawer pan.

**IMPORTANT:**

DO NOT put ice into a warmer pan. Ice in the pan will cause condensation on the inside of the warmer cavity. Damage caused by this type of condensation is NOT covered by warranty.

## CLEANING INSTRUCTIONS



### CAUTION: SHOCK HAZARD

Disconnect appliance from electric power before cleaning.



### CAUTION: HOT SURFACE

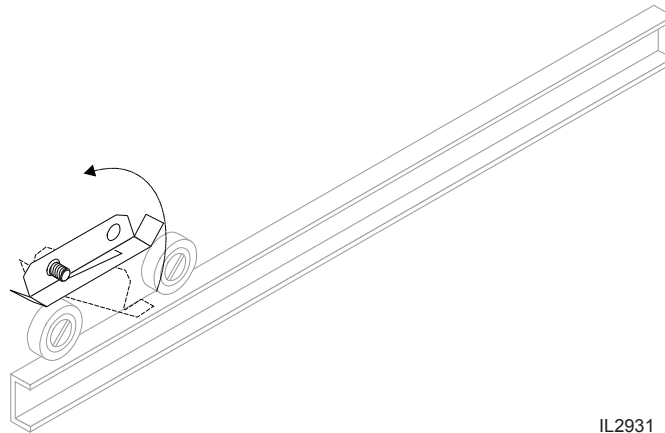
Exposed surfaces can be hot to the touch and may cause burns. Allow appliance to cool before cleaning.

**PRECAUTIONS:** Turn control knob to OFF.  
Allow drawers to cool before proceeding.  
Remove drawer pans and Humitrol racks.

**FREQUENCY:** Minimum - Daily

**TOOLS:** Warm water and mild detergent  
Clean cloth or sponge

1. Remove drawers from warmer:
  - a. Pull warmer drawer out until fully extended.
  - b. Slide finger along left and right slide rail until you reach the latches (located at the front end of the cabinet-mounted rails)  
Press down on both left and right latch.
  - c. Pull drawer away from warmer.



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2. Clean drawers, drawer pans, Humitrol Racks and/or insets with warm water and mild detergent.  
Rinse all components thoroughly with clear water.  
Dry all components prior to reinstalling them in warmer.
3. Sweep crumbs and other debris from warmer cavity.
4. Clean the outside of the unit by wiping with a clean cloth or sponge, warm water and mild detergent. Dry with a clean cloth, then wipe with a polish formulated for stainless steel.
5. It is important to keep the slide rails clear and free from debris. Periodic cleaning of the slide rails and other adjoining parts is necessary to assure smooth drawer operation.
6. Check drawer rollers. Be sure they roll freely and that the slide rails are free from debris.
7. Be sure cabinet-mounted drawer catch roller is "up", then re-install drawers.

## TROUBLESHOOTING SUGGESTIONS

SYMPTOM	POSSIBLE CAUSE	SUGGESTED REMEDY
No lights or heat (all drawers)	Warmer unplugged	Plug warmer into appropriate receptacle
	Circuit breaker off or tripped	Reset circuit breaker
	Internal damage	Contact an Authorized Wells Service Agency for repairs.
No heat (one drawer)	Temperature control not set	Set for desired temperature.
	Internal damage	Contact an Authorized Wells Service Agency for repairs.
Food dries out	Humidity control (air vent) not set	OPEN air vent for dry operation. CLOSE air vent for moist operation.
	Water in pan evaporated or low	Add water to pan.
Food gets soggy	Food contacting water	Use a Humitrol Rack
	Water level too high	Water should be no more than 1/2" deep
	Humidity control (air vent) not set	OPEN air vent for dry operation. CLOSE air vent for moist operation.
Drawer falls open	Catch roller not extended before closing drawer	Be sure catch roller is extended before installing drawer.
	Drawer catch damaged	Contact an Authorized Wells Service Agency for repairs.
Drawer falls out when opened	Drawer stop dirty	Clean and lubricate drawer stop
	Drawer stop damaged	Contact an Authorized Wells Service Agency for repairs.

## MAINTENANCE INSTRUCTIONS (continued)



### CAUTION: SHOCK HAZARD

Disconnect appliance from electric power before cleaning.



### CAUTION: HOT SURFACE

Exposed surfaces can be hot to the touch and may cause burns. Allow appliance to cool before servicing.

## ADJUSTMENTS AND LUBRICATION

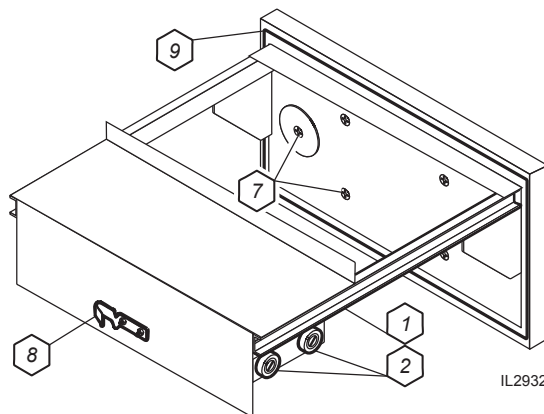
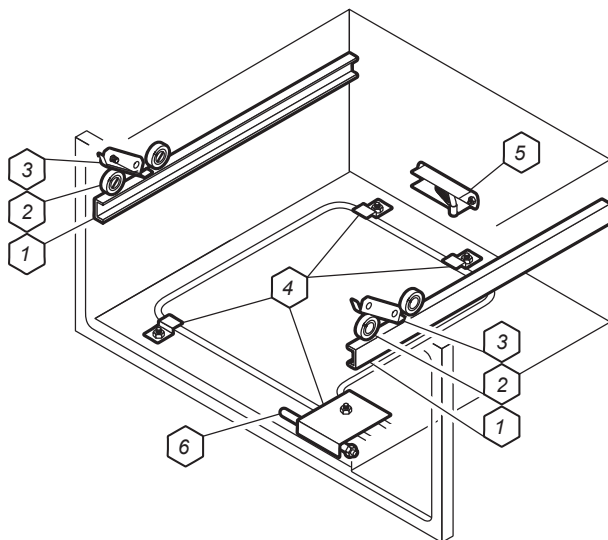
**PRECAUTIONS:** Turn control knob to OFF. Unplug warmer. Allow drawers to cool before proceeding. Remove drawer pans and Humitrol racks.

**FREQUENCY:** Minimum - monthly.  
Every 2 weeks recommended.

**TOOLS:** Screwdrivers, Phillips (+) and flat blade (-).  
Nut drivers, 3/8" and 7/16".  
Food-grade lubricant.

1. Check slides on cabinet and drawers for cleanliness.
2. Check all rollers on cabinet and drawers for cleanliness and tightness. Lubricate.
3. Check cabinet drawer stops for operation. Stops must "snap" down positively. Clean and adjust as required.
4. Check cabinet heating element fasteners for tightness.
5. Check all cabinet drawer catches for tightness and operation. Lubricate. Be certain roller is "out" before attempting to install drawer.
6. Check thermostat thermo-bulb and capillary tube for condition. Thermo-bulb must be securely mounted in the appropriate holder. Arrange repairs for damaged thermo-bulb or capillary tube.
7. Check drawer faceplate and handle fasteners for tightness.
8. Check drawer catch clip for tightness.
9. For drawers equipped with gaskets, examine condition of gasket. Arrange repairs for torn or damaged gaskets.
10. Reinstall drawers and check for proper operation.

Procedure is complete.



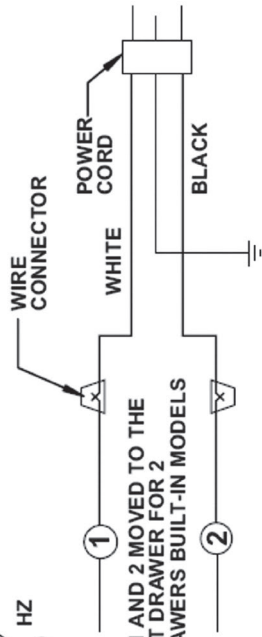
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### WIRING DIAGRAM

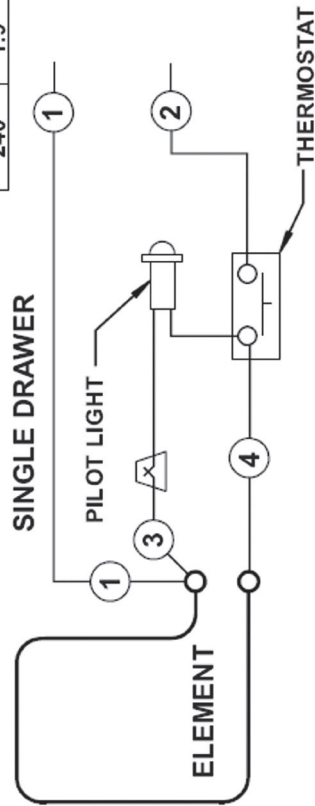
FREE STANDING AND BUILT-IN  
Model RW-Series with Cap & bulb thermostat

VOLTS	AMPERES			HZ
	1-DWR	2-DWR	3-DWR	
120	3.8	7.5	11.3	50
208	1.6	3.3	4.9	/60
230	1.8	3.6	5.4	
240	1.9	3.8	5.6	

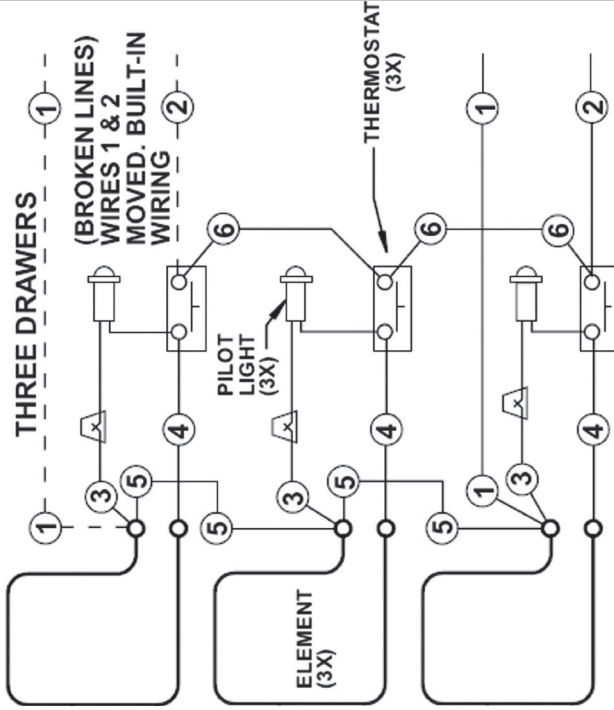
POWER CORD STANDARD ON COUNTER-TOP MODELS  
POWER CORD OPTIONAL ON BUILT-IN MODELS



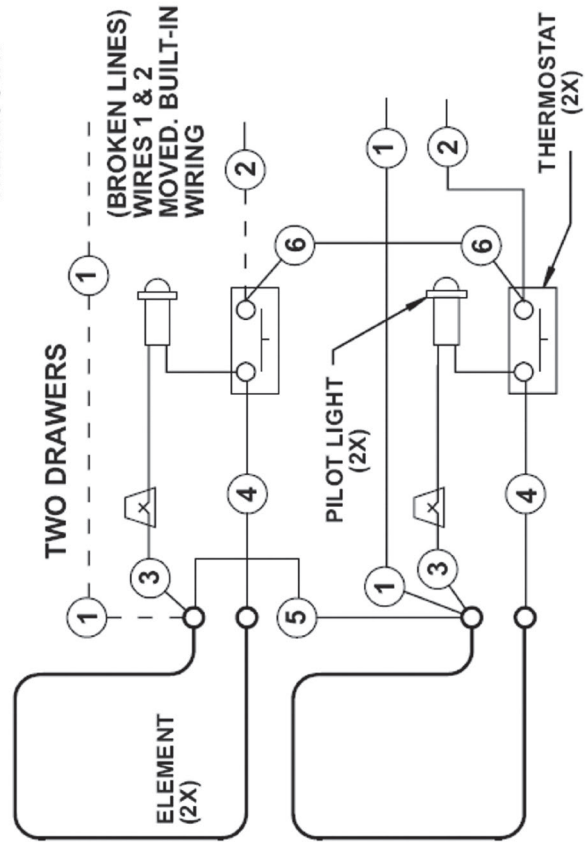
#### SINGLE DRAWER



NOTE:  
WIRES #1 AND 2 MOVED TO THE  
TOP MOST DRAWER FOR 2  
OR 3 DRAWERS BUILT-IN MODELS



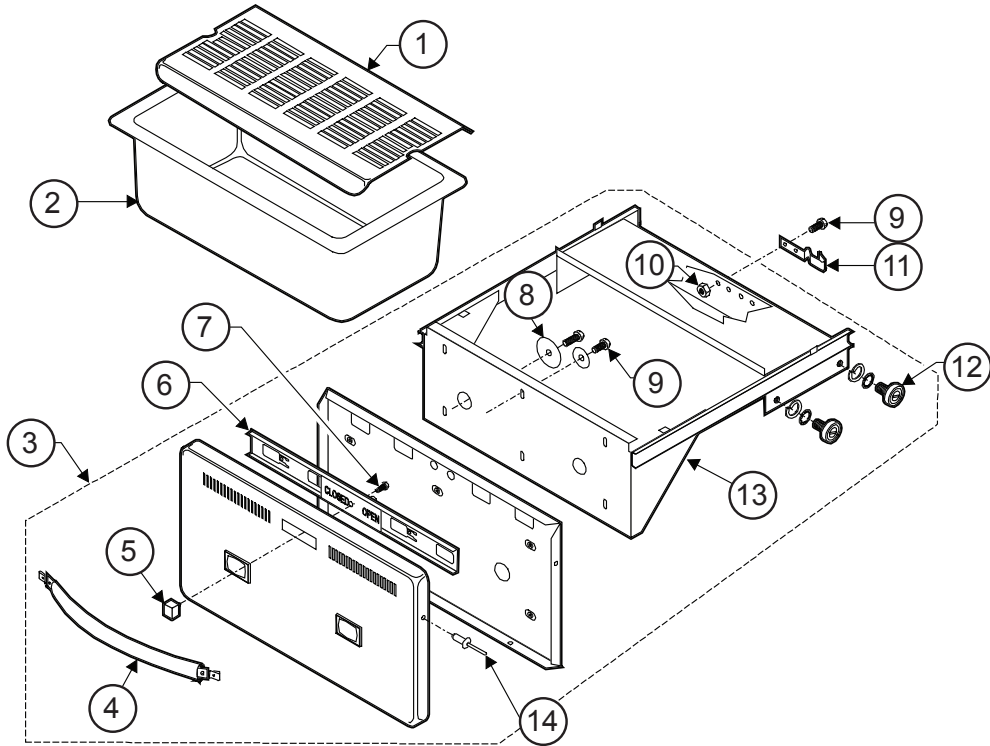
#### TWO DRAWERS



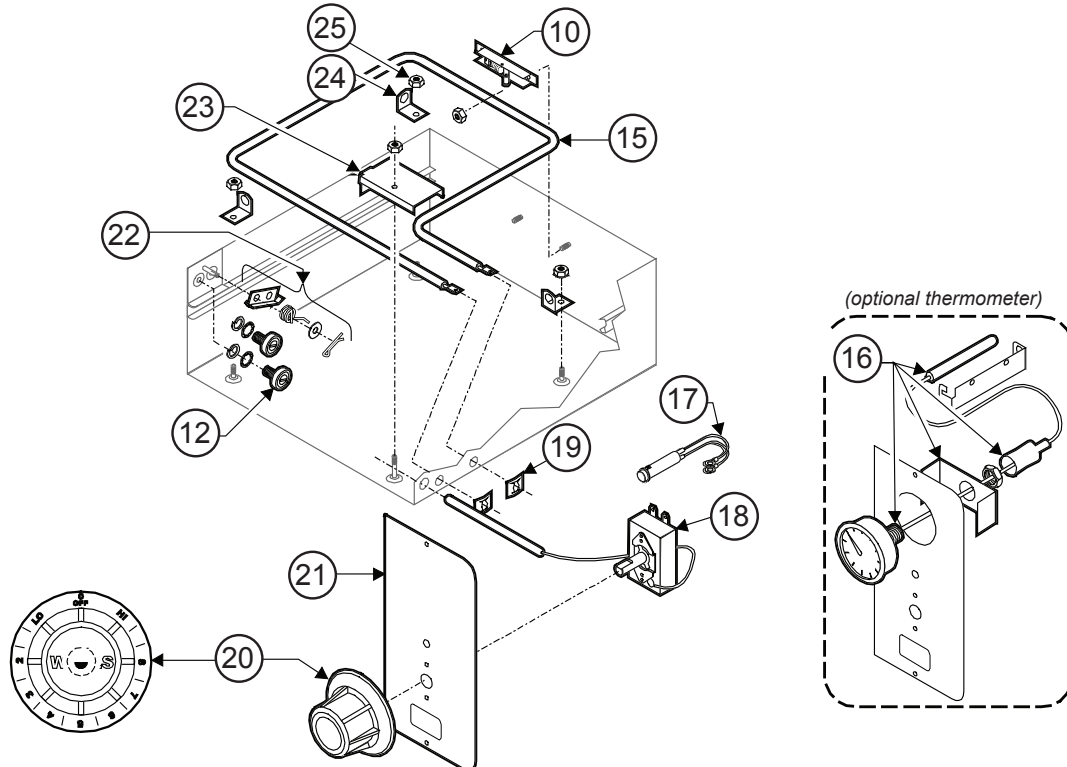
307640 (A)

# EXPLODED VIEW & PARTS LIST: RW1HD, RW2HD, RW3HD

## DRAWER ASSEMBLY - COMMON TO ALL HD VERSIONS



## CAVITY and CABINET INERIOR - COMMON TO ALL HD VERSIONS



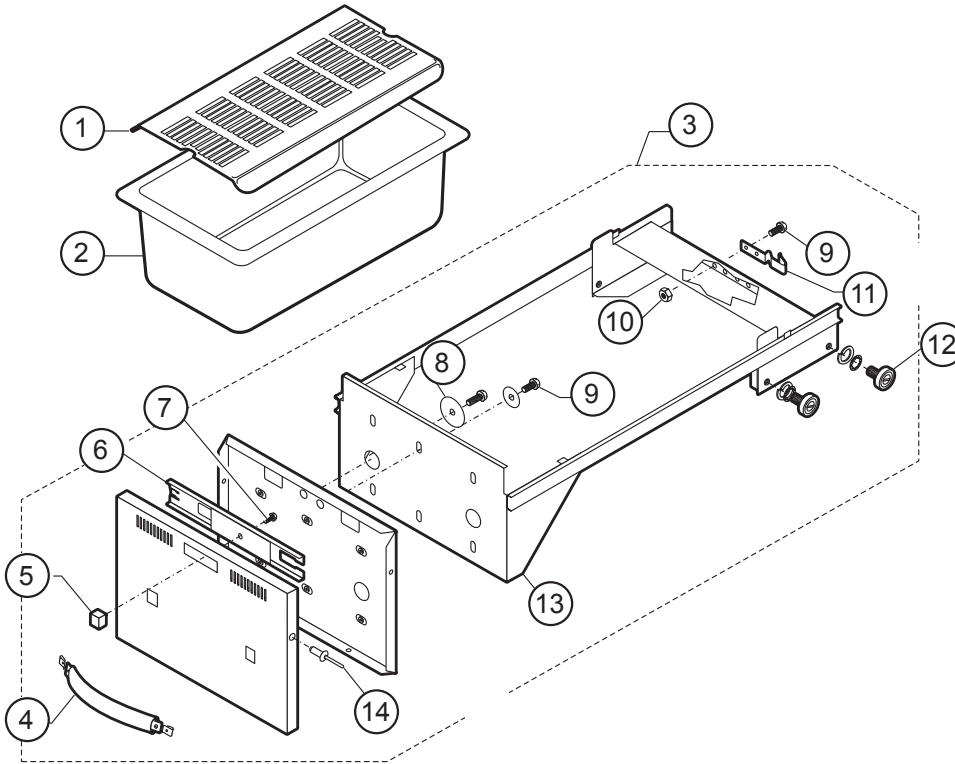
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## EXPLODED VIEW & PARTS LIST

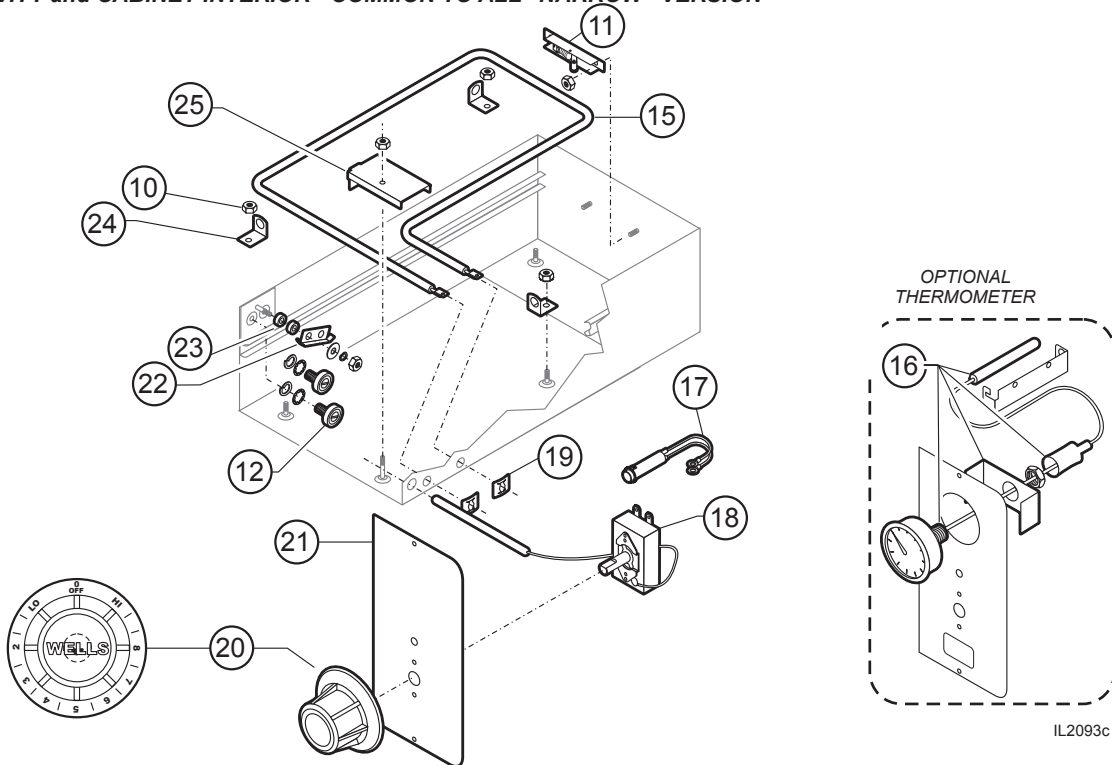
RW1HD, RW2HD, RW3HD, DRAWER WARMER		
Fig No	Part No.	Description
1	WS-20624	RACK HUMITROL RWS (OPTIONAL)
2	C8-46840	PAN INSERT DRAWER RWHD
3	WS-67096	DRAWER ASSY KIT RWHD
4	C8-32112	HANDLE RW DRAWER SRW320
5	WS-51796	KNOB SQUARE ROLL WARMER VENT
6	C8-49251	SLIDE VENT ASSY RWN
7	2C-35530	SCREW, 8-32 X 3/8 PH, RD-EACH
8	2C-35565	WASHER 2 1/16 DRWR BACK
9	2C-35487	SCREW 8-32X5/16 PH TR HD
10	2C-35455	NUT 8-32 HEX MS SS
11	2C-30471	DRAWER STRIKE AND CATCH
12	2P-30483	BRNG RLLR TRK-R116
13	C8-45335	DRAWER WELD ASSY RWHD
14	2C-49395	RIVIT POP 1/8 X .265 SS
15	2N-30482UL	ELEM 240V 450V
	2N-30519UL	ELEM 120V 450W, ROLL WRMR
16	2T-44475	THERMOMETER RW 2IN DIAL
17	2J-35687	LT SGNL
18	WS-58936	THERMO CTL KIT RW W/O AUX
19	2C-20602-03	CLIP RETAINER PILOT LIGHT
20	2R-30372	KNOB CONTROL ASSY, WARMER
21	C8-Z12392	CONTROL PANEL
22	WS-65923	REPR KIT-DWR STOP W/ 6 COIL SPRING
	C8-507819	REPR KIT-DWR STOP W/ 3 COIL SPRING
23	C8-35683	SHIELD BULB RWS
24	C8-35677	ANGLE SUPPORT ELEM RWS
25	2C-35455	NUT 8-32 HEX MS SS
NI	2E-35540	CORD SET

# EXPLODED VIEW & PARTS LIST: RWN1, RWN2, RWN3

## DRAWER ASSEMBLY - COMMON TO ALL "NARROW" VERSION RWN-SERIES DRAWERS



## CAVITY and CABINET INTERIOR - COMMON TO ALL "NARROW" VERSION



IL2093c



## EXPLODED VIEW & PARTS LIST

<b>RWN1, RWN2, RWN3, DRAWER WARMER</b>		
Fig No	Part No.	Description
1	WS-20624	RACK HUMITROL RWS (OPTIONAL)
2	C8-49252	INSERT DRAWER RWN
3	WS-69244	DRAWER ASSY RWN
4	WS-69248	HANDLE DRWR RWN
5	WS-51796	KNOB SQUARE ROLL WARMER VENT
6	C8-49251	SLIDE VENT ASSY RWN
7	2C-35530	SCREW, 8-32 X 3/8 PH, RD-EACH
8	2C-35565	WASHER 2 1/16 DRWR BACK
9	2C-35487	SCREW 8-32X5/16 PH TR HD
10	2C-35455	NUT 8-32 HEX MS SS
11	2C-30471	DRAWER STRIKE AND CATCH
12	2P-30483	BRNG RLLR TRK-R116
13	WS-69244	DRAWER ASSY RWN
14	2C-49395	RIVIT POP 1/8 X .265 SS
15	2N-49255UL	ELEM 120V 450W RWN
	2N-49475UL	ELEM 240V 450W RWN
16	2T-44475	THERMOMETER RW 2IN DIAL
17	2J-35687	LT SGNL
18	WS-58936	THERMO CTL KIT RW W/O AUX
19	2C-20602-03	CLIP RETAINER PILOT LIGHT
20	2R-30372	KNOB CONTROL ASSY, WARMER
21	C8-Z12394	CONTROL PANEL
22	C8-35988	STOP DRWR RWS
23	2A-45405	SPACER DRWR STOP SS RWW
24	C8-35677	ANGLE SUPPORT ELEM RWS
25	C8-35683	SHIELD BULB RWS
NI	2E-35540	CORD SET

## NOTES

## PARTS & SERVICE

### DESCRIPTION

### PART NO.

HUMITROL RACK  
 PAN, STAINLESS (ALL EXCEPT RWN)  
 PAN, STAINLESS (RWN ONLY)

WS-20624  
 C8-46840  
 C8-49252

LEG KIT, 4" PLASTIC (SET OF 4)  
 LEG KIT, 4" METAL (SET OF 4)  
 LEG KIT, 6" METAL (SET OF 4)

WS-20314  
 WS-20563  
 WS-21607

CASTER KIT 10" HIGH (SET OF 4)  
 CASTER KIT 3-1/2" HIGH (SET OF 4)  
 CASTER KIT 2-1/4" HIGH (SET OF 4)

WS-21034  
 WS-21947  
 WS-22025

**IMPORTANT:** Use only factory authorized service parts and replacement filters.

For factory authorized service, or to order factory authorized replacement parts, contact your Wells authorized service agency, or call:

Wells Manufacturing  
 265 Hobson Street  
 Smithville, Tennessee 37166 U.S.A.

Service Dept.  
 phone: (800) 264-7827

Service Parts Department can supply you with the name and telephone number of the WELLS AUTHORIZED SERVICE AGENCY nearest you.

### CUSTOMER SERVICE DATA

Please have this information available if calling for service

RESTAURANT \_\_\_\_\_ LOCATION \_\_\_\_\_  
 INSTALLATION DATE \_\_\_\_\_ TECHNICIAN \_\_\_\_\_  
 SERVICE COMPANY \_\_\_\_\_  
 ADDRESS \_\_\_\_\_ STATE \_\_\_\_\_ ZIP \_\_\_\_\_  
 TELEPHONE NUMBER (\_\_\_\_) \_\_\_\_\_ - \_\_\_\_\_

EQUIPMENT MODEL NO. \_\_\_\_\_

EQUIPMENT SERIAL NO. \_\_\_\_\_

VOLTAGE: (check one)  120  208  240



Wells Bloomfield proudly supports CFESA  
Commercial Food Equipment Service Association

**SERVICE TRAINING - QUALITY SERVICE**



**CUSTOMER SATISFACTION**



**WELLS MANUFACTURING**

265 Hobson Street, Smithville, Tennessee 37166

telephone: (800) 264-7827

[www.wells-mfg.com](http://www.wells-mfg.com)