

STATIONARY QUAD-LEG DIRECT STEAM KETTLE

JOB NAME:	
ITEM NO.:	
NO. REQUIRED: _	

MODELS: F-125L 125 Gallon (*473 liters*)

F-150L 150 Gallon (568 liters)

DESCRIPTION: Will be a Market Forge direct connected stationary steam jacketed kettle model:

Kettle will be constructed of welded satin finish stainless steel, type 304. A double wall kettle interior will form a steam jacket around the lower 2/3 of the kettle. The kettle bottom will be of hemispherical design for superior heat circulation.

Kettle shall be mounted on (4) stainless steel tubular legs. Each leg will be fitted with a four-hole adjustable flange foot for securing to the floor.

Unit will include as standard a steam control kit (*CKT-1*), a Steam trap that includes a steam control valve (*steam inlet globe valve*) and line strainer and 2" draw-off valve with strainer.

OPERATION WILL BE BY: Direct steam at a minimum of 5 PSI (.33kg/cm²) and a maximum of 25 PSI (1.7kg/cm²) is required. When the incoming pressure exceeds the MAWP rating of the kettle pressure reducing valve is required.

STEAM FLOW REQUIREMENTS:

34 lbs. (15.5 kg) steam per hour or 1 BHP per 20 gallons (76 liters) of kettle capacity.

MODEL	BHP/Hour	Lbs. Steam/Hour				
F-125L	6.25	216				
F-150L	7.5	259				



Model F-125L Shown

OPTIONAL AT EXTRA COST:

- Double pantry faucet with swing spout and mounting bracket.
- Single pantry faucet with swing spout and mounting bracket.
- Triple basket assembly.
- 3" draw-off valve with strainer.
- 2" dairy valve.
- 3" dairy valve.
- Etched gallon measuring stick
- 35 PSI (2.5kg/cm²) high pressure operation for higher cooking temperature.
- Graduated measuring stick.
- BFT ball float trap.
- PRV pressure reducing valve.
- Type 316 stainless steel liner for high acid content products.

The manufacturer reserves the right to modify materials and specifications without notice.





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MODEL	Α	В	С	D	E	F	G	Н	J	К	L
F-125L	42	28.75	43.75	44	12.43	22	27.5	36.12	28.75	12	86.12
	1067	730	1111	1118	316	559	699	918	730	305	2188
F-150L	42	33	48	44	12.43	22	27.5	36.12	29.88	12	90.38
	1067	838	1219	1118	316	559	699	918	759	305	2296

SERVICE CONNECTIONS

Direct Steam

(5)	Steam Supply - 3/4" IPS (19mm) at 25 PSI Maximum (1.75 kg/cm²) (35 PSI Optional).
Ô	Cold Water - 3/8" O.D. (9mm) tubing fill faucet (Optional).
A	Condensate Return - 1/2" IPS (12mm).





